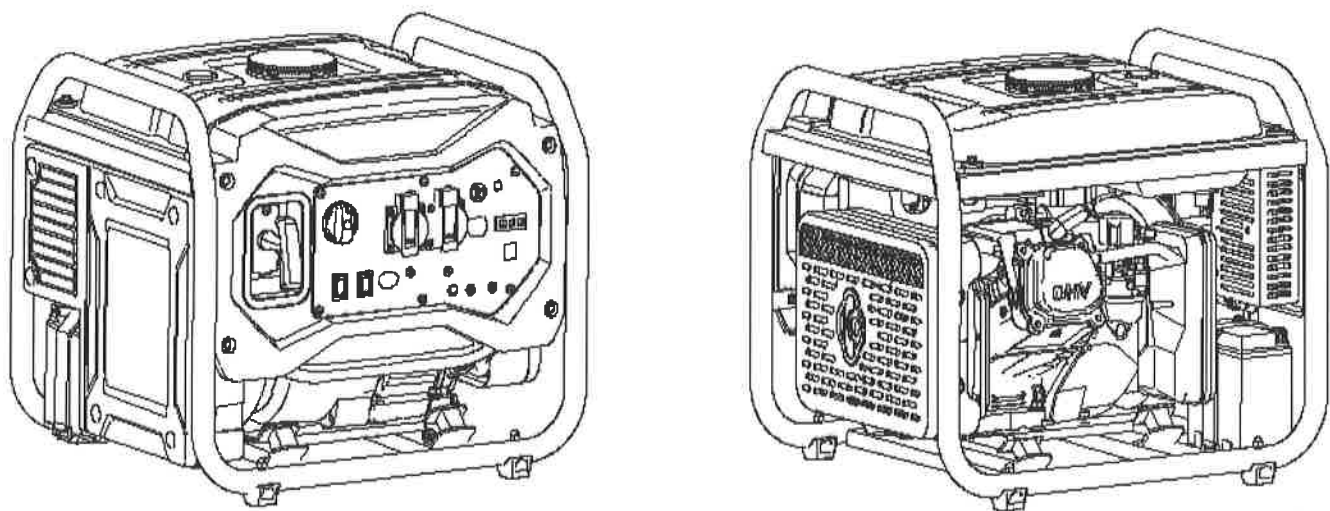
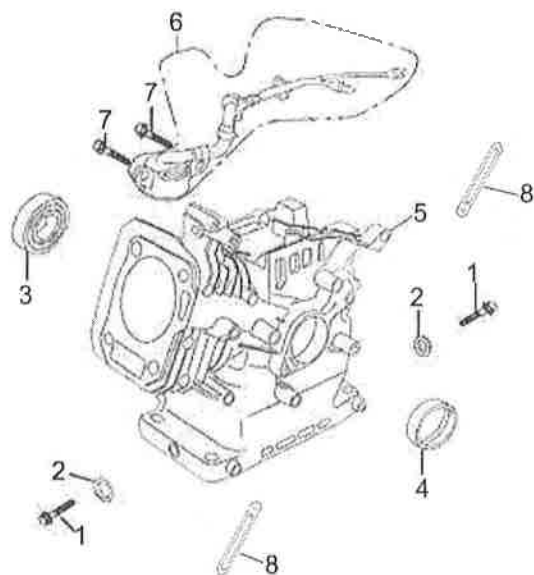


LF3500io开架变频发电机组图册

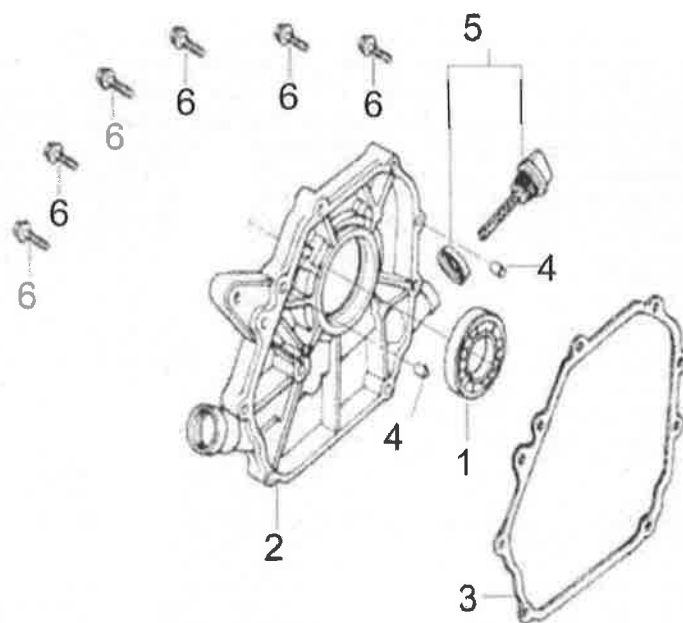


E-1 曲轴箱组合 CRANKCASE



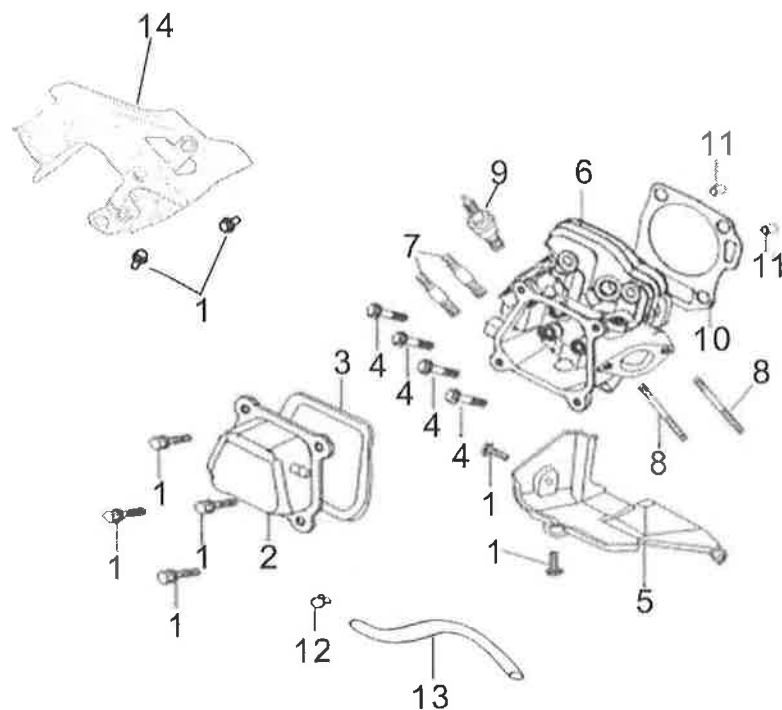
Id	PartNo	PartName	Description	Qty	Ord Qty
E01-1	11115-A0710	放油螺塞	Drain plug	2	
E01-2	11116-A0710	放油螺塞垫圈	Washer	2	
E01-3	T910-0081	轴承GB/T276	Bearing, TM6205	1	
E01-4	11120-A0710	曲轴油封组件(一)	Oil seal I	1	
E01-5	11110-A2310	曲轴箱组件	Crankcase set	1	
E01-6	27400-A0710	机油传感器组合	Oil sensor comp.	1	
E01-7	T152-0004	螺栓GB/T5789 M6×14	Bolt, M6×14	2	
E01-8	19316-A0810	固线卡	Clip	2	

E-2 曲轴箱盖组件 CRANKCASE COVER



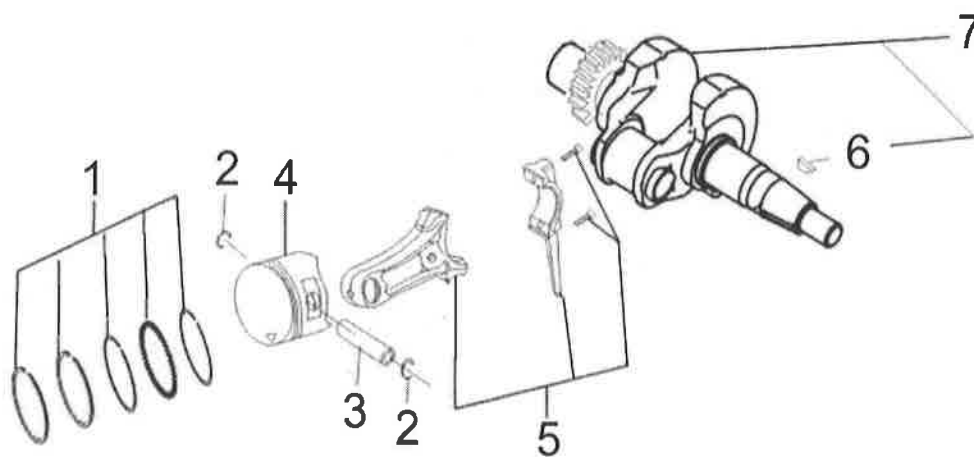
Id	PartNo	PartName	Description	Qty	Ord Qty
E02-1	T910-0081	轴承GB/T276	Bearing, TM6205	1	
E02-2	11211-A0710	曲轴箱盖	Crankcase cover	1	
E02-3	11114-A0710	曲轴箱垫片	Crankcase gasket	1	
E02-4	11113-A0710	曲轴箱盖定位销Φ8×14	Pin, Φ8×14	2	
E02-5	15510-A0710	机油尺组件	Dipsick set	1	
E02-6	T151-0001	螺栓GB/T16674 M8×32	Bolt, M8×32	6	

E-3 气缸头 气缸头盖总成 CYLINDER HEAD & CYLINDER HEAD COVER



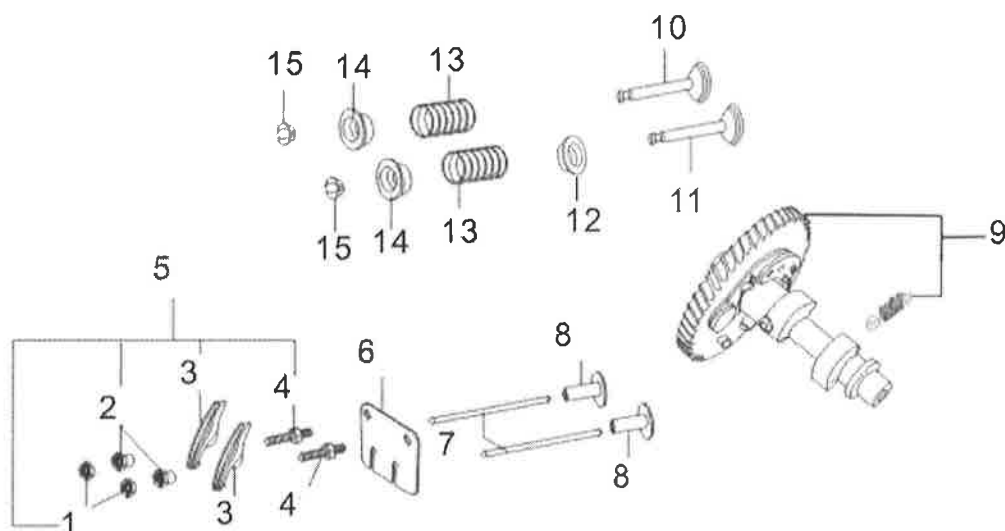
Id	PartNo	PartName	Description	Qty	Ord Qty
E03-1	T152-0019	螺栓GB/T5789 M6×12	Bolt, M6×12	8	
E03-2	12200-A0730	气缸头盖组合	Cylinder head cover comp.	1	
E03-3	12212-A0730	气缸头盖密封圈	Cylinder head cover gasket	1	
E03-4	12118-A0710	气缸头螺栓M8×60	Bolt, M8×60	4	
E03-5	19121-A0710	下导风罩(一)	Lead wind cover I	1	
E03-6	12100-A0720	气缸头组合	Cylinder head comp.	1	
E03-7	18214-A0710	排气口双头螺栓M8×34	Stud, M8×34	2	
E03-8	T113-0004	双头螺柱GB/T900 M6×93	Stud, M6×93	2	
E03-9	27100-A0710	火花塞组合	Spark plug	1	
E03-10	12120-A2310	气缸头密封垫组件	Cylinder head gasket set	1	
E03-11	12117-A0710	气缸头定位销Φ10×16	Set pin, Φ10×16	2	
E03-12	16622-A1713	油管夹(一) Φ12	Hose clip I, Φ12	1	
E03-13	16622-A1713	废气管	Air duct	1	
E03-14	26200-BD710	调速支架组合	Regulating bracket comp./	1	

E-4 曲轴 活塞连杆总成 CRANKSHAFT, PISTON & CONNECTING ROD



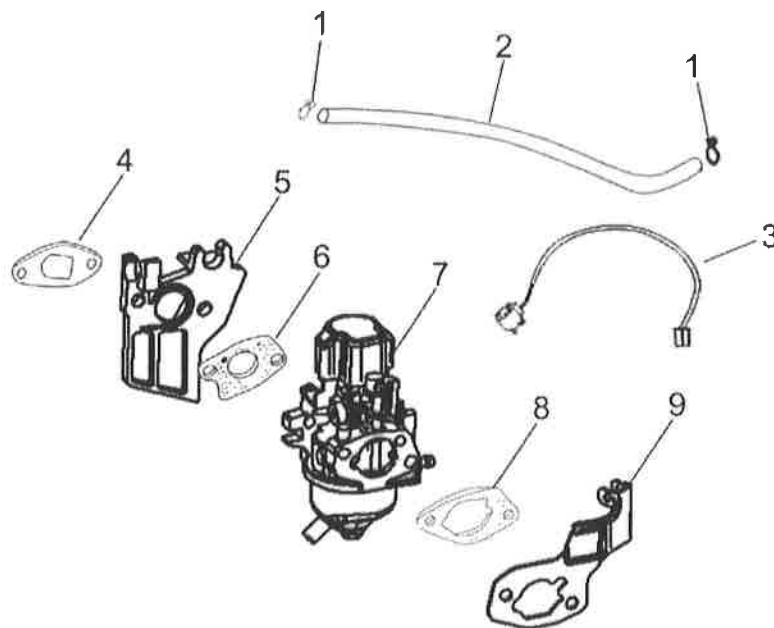
Id	PartNo	PartName	Description	Qty	Ord Qty
E04-1	13400-A2310	活塞环组合	Piston ring comp.	1	
E04-2	13313-A0710	活塞销挡圈	Piston pin circlip	2	
E04-3	13312-A0710	活塞销	Piston pin	1	
E04-4	13311-A2310	活塞	Piston	1	
E04-5	13120-A0710	连杆组件	Connecting rod comp.	1	
E04-6	13112-A0710	半圆键	Woodruff key	1	
E04-7	13110-A2310	曲轴组件	Crankshaft set	1	

E-5凸轮轴装配组合 气门摇臂组合 COMBINATION OF CAMSHAFT & VALVE ROCKER ARM



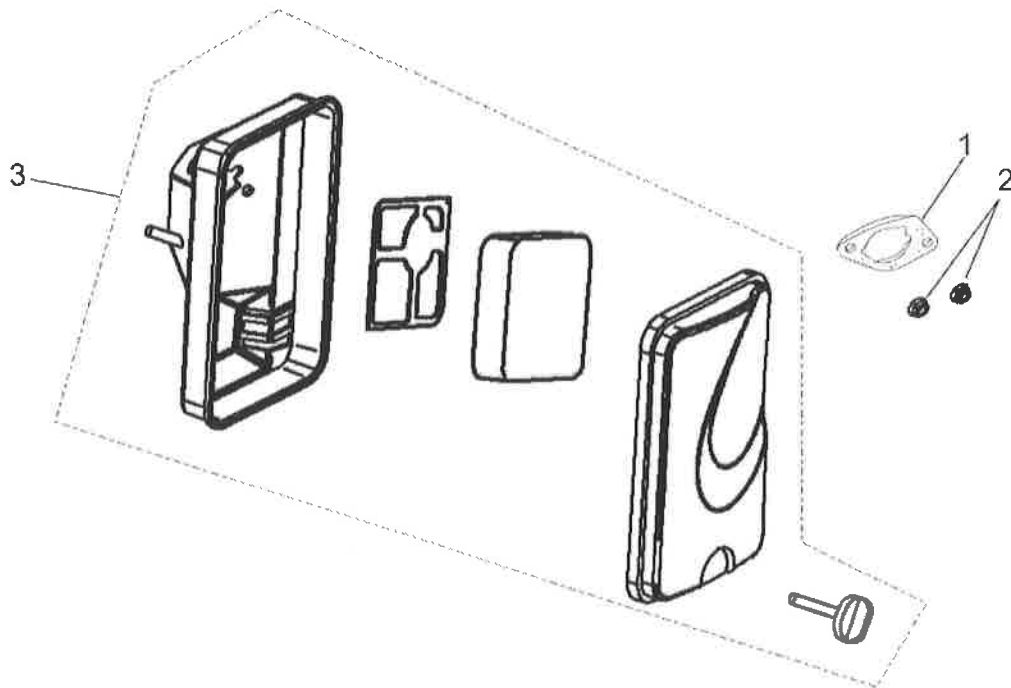
Id	PartNo	PartName	Description	Qty	Ord Qty
E05-1	14314-A0710	气门间隙调节螺母	Lock nut	2	
E05-2	14312-A0710	摇臂轴座销	Base pin	2	
E05-3	14311-A0710	气门摇臂	Valve rocker arm	2	
E05-4	14313-A0710	气门间隙调节螺栓	Adjusting bolt for valve gap	2	
E05-5	14310-A0710	气门摇臂装配组合	Valve rocker arm comp.	1	
E05-6	14220-A0710	推杆导架组件	Pusher guide set	1	
E05-7	14210-A0710	推杆组件	Pusher set	2	
E05-8	14315-A0720	挺柱	Tappet	2	
E05-9	14100-A232T	凸轮轴装配组合	Camshaft comp.	1	
E05-10	14412-A0720	排气门	Exhaust valve	1	
E05-11	14411-A0720	进气门	Intake valve	1	
E05-12	14420-B9130	挡油罩组件	Oil-retaining sleeve set	1	
E05-13	14414-A0710	气门弹簧	Valve spring	2	
E05-14	14413-A0720	气门弹簧座(一)	Valve spring retainer	2	
E05-15	14418-A0720	气门锁夹	Valve split cone	4	

E-6 化油器总成 CARBURETOR



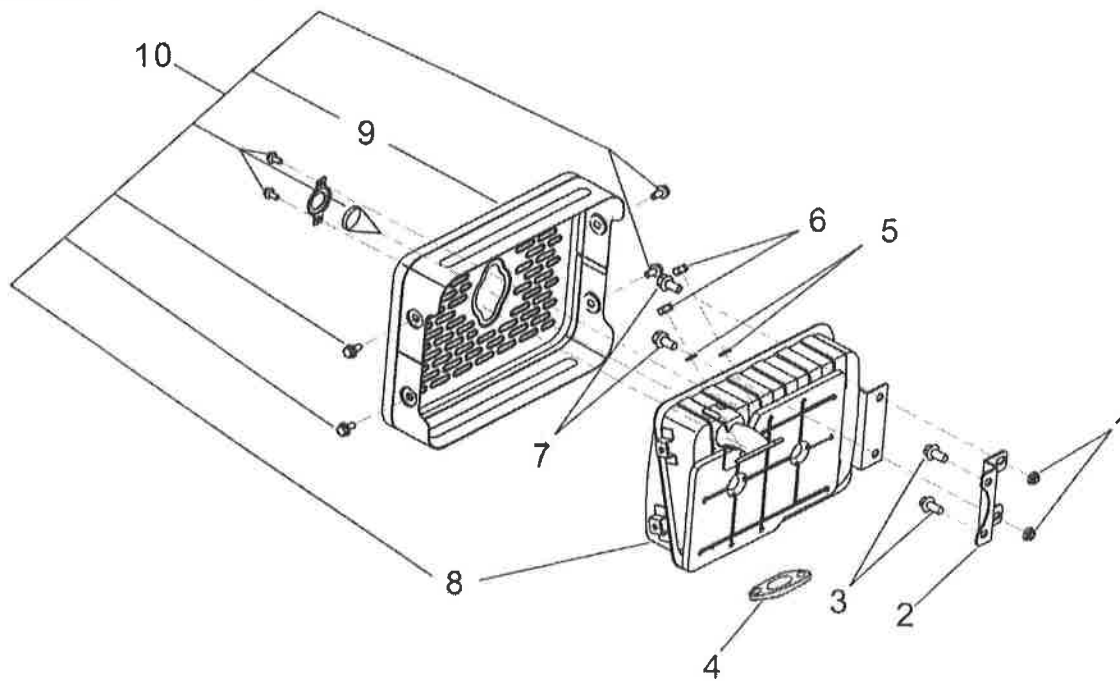
Id	PartNo	PartName	Description	Qty	Ord Qty
E06-1	16622-A0710	油管夹(一) Φ8.5	Hose clip I, Φ8.5	2	
E06-2	16621-A0710	出油管(一)	Outlet pipe	1	
E06-3	16381-A2310	步进电机	Stepping motor	1	
E06-4	17219-A0710	进气口垫片	Inlet gasket	1	
E06-5	16120-A0710	化油器接块组件	Connecting block set	1	
E06-6	16113-A0710	化油器垫片	Carburetor gasket	1	
E06-7	16100-BE710	化油器总成	Carburetor Assy.	1	
E06-8	17113-A0710	空滤器垫片	Air cleaner gasket	1	
E06-9	17233-BE710	空滤器安装支架	Air filter mounting bracket	1	

E-7 空气滤清器总成 AIR CLEANER



Id	PartNo	PartName	Description	Qty	Ord Qty
E07-1	17113-A0710	空滤器垫片	Air cleaner gasket	1	
E07-2	T314-0001	螺母GB/T6187.1 M6	Nut, M6	2	
E07-3	17100-BE710	空滤器总成	Air cleaner Assy.	1	

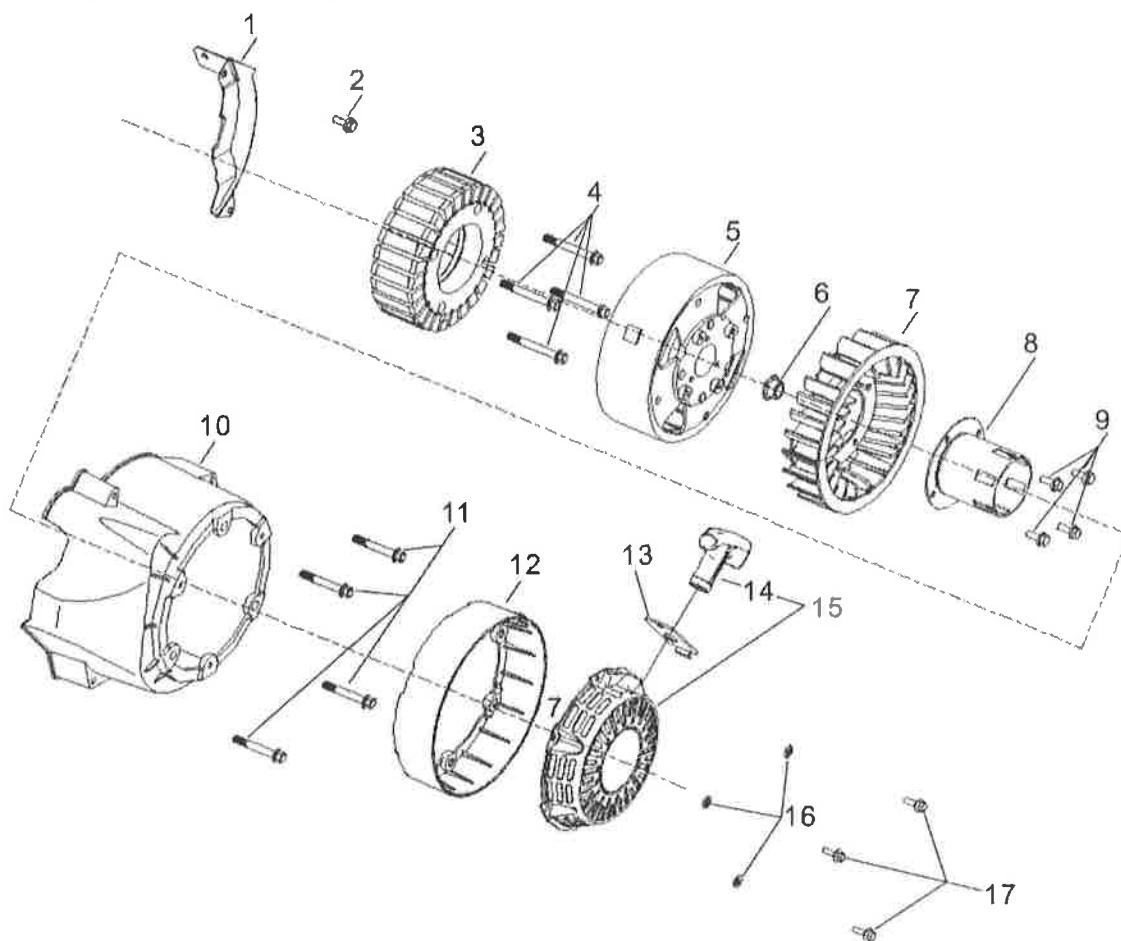
E-8 消声器组件 MUFFLER



Id	PartNo	PartName	Description	Qty	Ord Qty
E08-1	T314-0002	螺母GB/T6187.1 M8	Nut, M8	2	

E08-2	18150-BE710	消声器支撑板组件	Muffler support plate set	1	
E08-3	T151-0014	螺栓GB/T16674 M8×12	Bolt, M8×12	2	
E08-4	18215-A0710	排气口垫片	Exhaust gasket	1	
E08-5	T441-0001	弹簧垫圈GB/T93 Φ8	Washer, Φ8	2	
E08-6	T310-0001	螺母GB/T6170 M8	Nut, M8	2	
E08-7	T151-0005	螺栓GB/T16674 M8×16	Bolt, M8×16	2	
E08-8	18100-BE710	消声器（内胆）组合	Muffler (liner) assembly	1	
E08-9	18130-BE710	消声器外罩组件	Muffler hood	1	
E08-10	18000-BE710	消声器总成	Muffler Assy.	1	

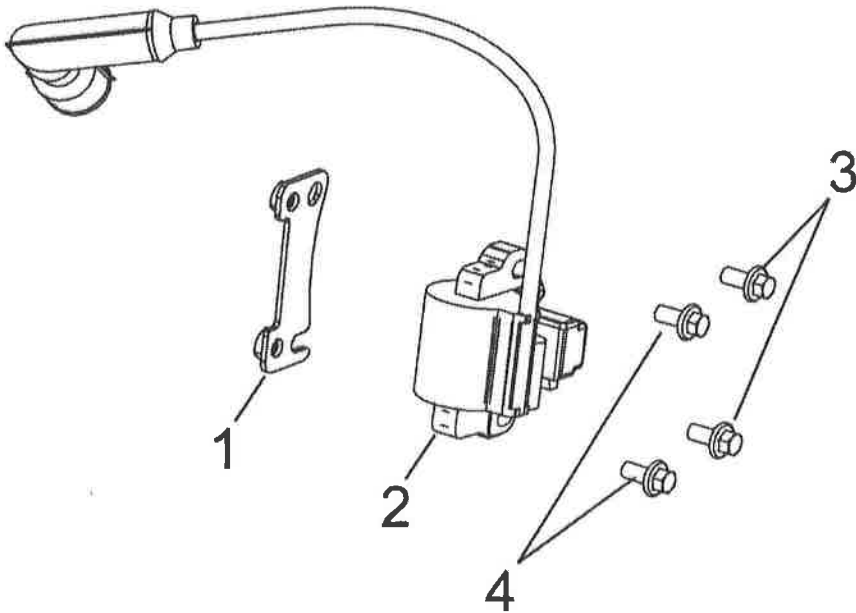
E-9 反冲启动器部件 定转子部件RECOIL STARTER & STATOR, ROTOR



Id	PartNo	PartName	Description	Qty	Ord Qty
E09-1	BE710	曲轴箱侧板	Crankcase side plate weldment comp.	1	
E09-2	T152	螺栓GB/T5789 M6×35	Bolt, M6×35	1	
E09-3	31110-BD710	定子组件	Stator set	1	
E09-4	T151-0009	螺栓GB/T16674 M6×60	Bolt, M6×60	4	
E09-5	31120-BD710	转子组件	Rotor set	1	
E09-6	23317-A0710	飞轮螺母M14×1.5	Nut, M14×1.5	1	
E09-7	34111-BF152	磁电机风扇	Generator fan	1	
E09-8	23316-BE710	起动套	Starting flange	1	
E09-9	T152-0019	螺栓GB/T5789 M6×12	Bolt, M6×12	4	
E09-10	19170-BF152	导风罩组合	Fan hood comp.	1	

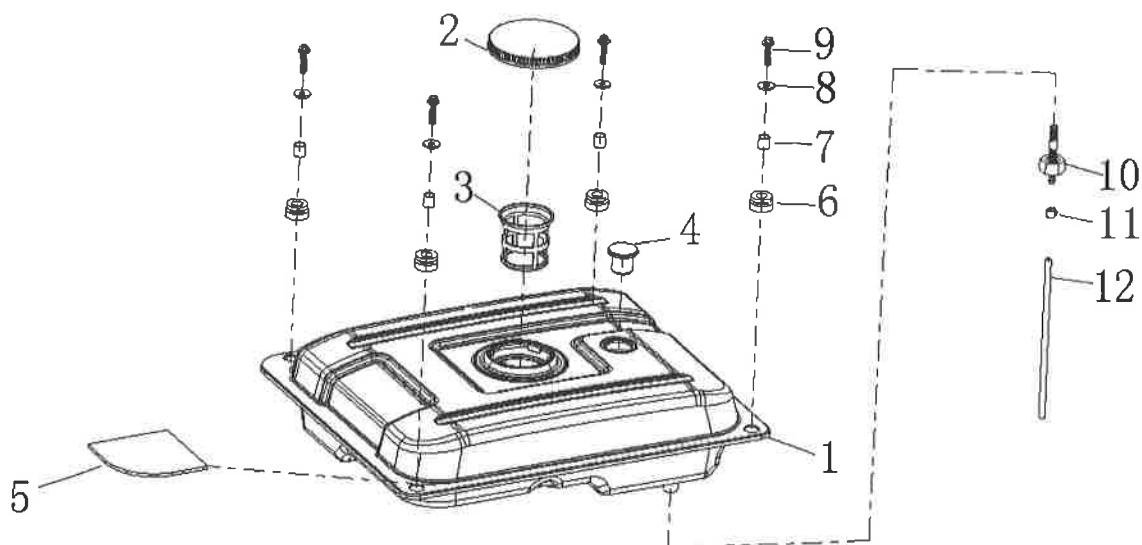
E09-11	T151-0029	螺栓GB/T16674 M6×50	Bolt, M6×50	4	
E09-12	31608-BE710	进风导风罩	Inlet hood	1	
E09-13	31283-BO710	启动手柄挡板	Starter handle baffle	1	
E09-14	23230-A3210	拉手组件	Pulling handle	1	
E09-15	23200-BD710	反冲起动器组合	Recoil starter	1	
E09-16	T411-0002	平垫圈GB/T97.1 Φ6	Washer, Φ6	3	
E09-17	T151-0028	螺栓GB/T16674 M6×18	Bolt, M6×18	3	

E-10 点火线圈组件 IGNITION COIL



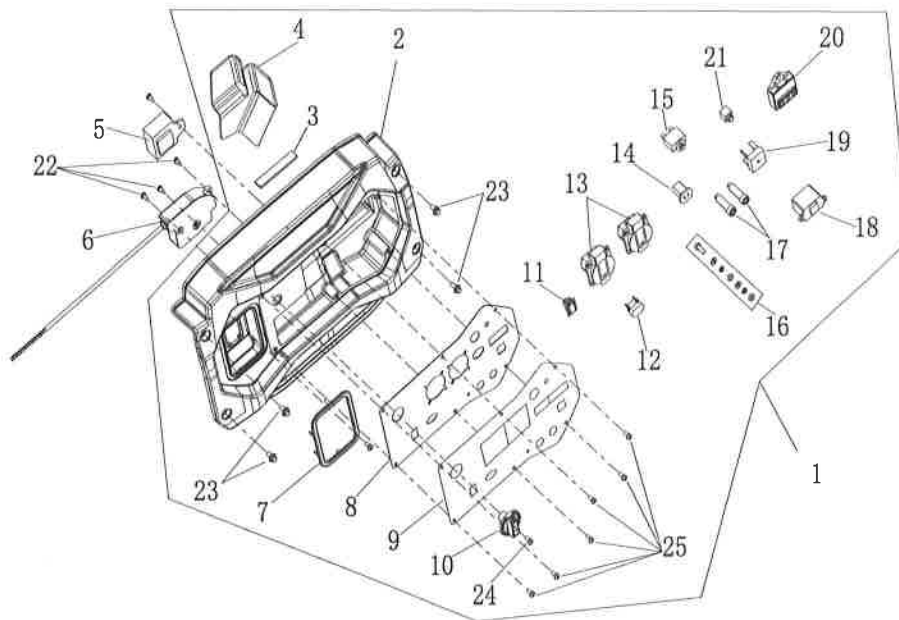
Id	PartNo	PartName	Description	Qty	Ord Qty
E09-1	27200-BE710	点火线圈组合(一)	Ignition coil comp. I	1	
E09-2	T151-0002	螺栓GB/T16674 M6×12	Bolt, M6×12	2	
E09-3	16622-A0710	油管夹(一) Φ8.5	Hose clip I, Φ8.5	2	
E09-4	T152-0033	螺栓GB/T5789 M6×22	Bolt, M6×22	2	

E-11 燃油箱组成 FUEL TANK



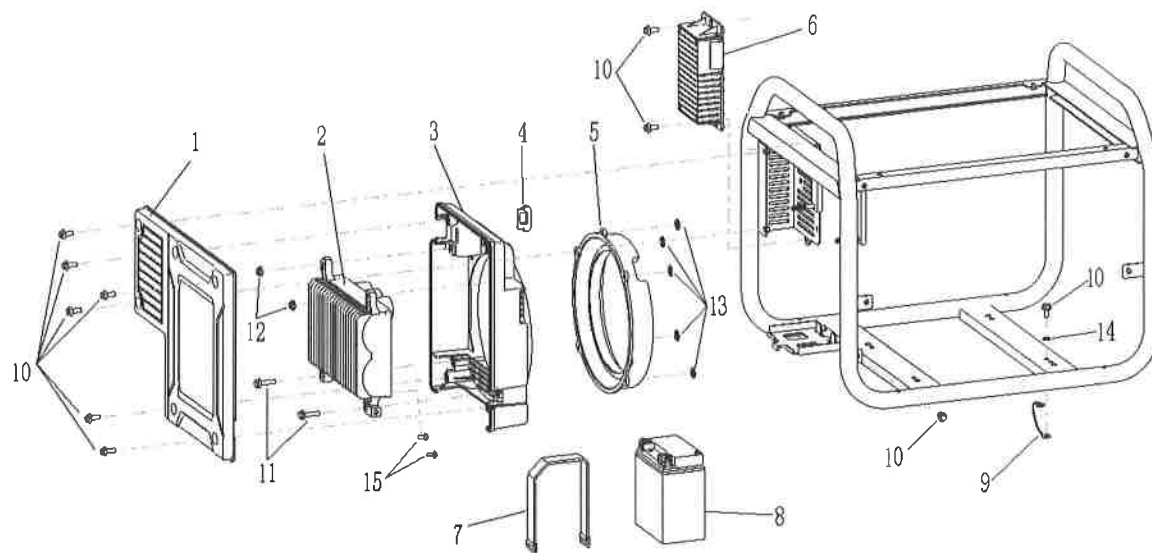
Id	PartNo	PartName	Description	Qty	Ord Qty
E11-1	16510-BE710	燃油箱组件	Fuel tank set	1	
E11-2	16400-BU140	燃油箱盖组合	Fuel tank cap comp.	1	
E11-3	16610-B9130	过滤杯组件	Filter cup set	1	
E11-4	16560-B9130	油位指示器组件	Fuel level indicator set	1	
E11-5	16544-BE710	油箱隔热垫	Fuel tank insulation mat	1	
E11-6	16911-B9130	油箱减震垫	Fuel tank damping pad	1	
E11-7	16914-B9130	衬套	Sleeve	4	
E11-8	T415-0007	大垫圈GB/T96.1	Washer	4	
E11-9	T152-0066	螺栓M6×22	Bolt, M6×22	4	
E11-10	16630-BE710	出油接头组件	Outlet connector set	1	
E11-11	16622	油管夹(一)	Hose clip I	1	
E11-12	16621	出油管(一)	Outlet pipe I	1	

G-01 控制面板部件 CONTROL PANEL



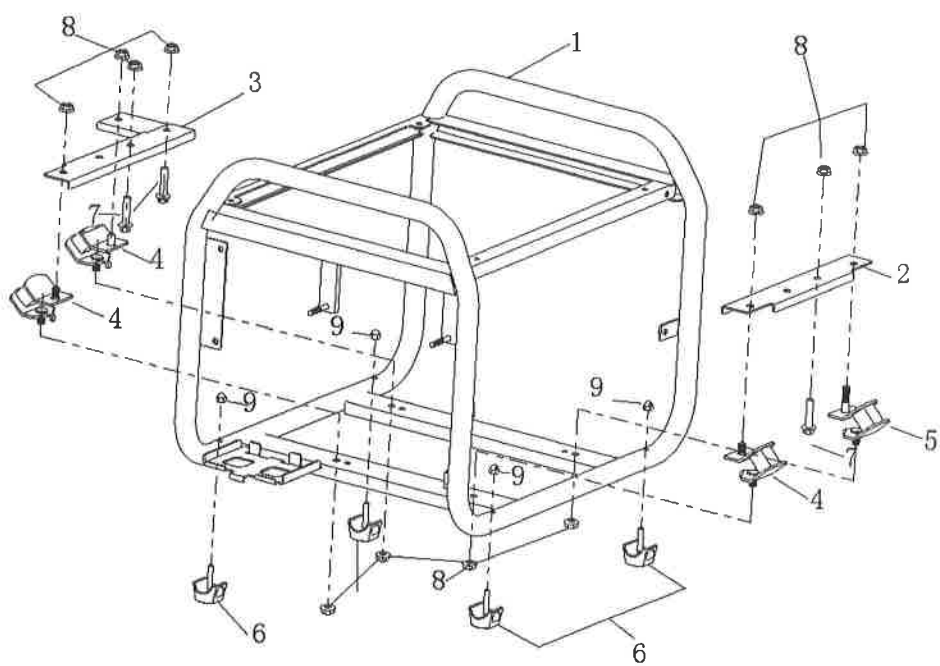
Id	PartNo	PartName	Description	Qty	Ord Qty
G01-1	31200-BD710	控制面板总成	Control panel Assy.	1	
G01-2	31251-BE710	控制面板后罩盖	Control panel rear hood cover	1	
G01-3	31289-BE710	面板后罩壳隔热垫	Control panel rear hood insulation mat	1	
G01-4	31289-BE710	面板后罩壳隔热垫	Control panel rear hood insulation mat	1	
G01-5	31140-BD710	电压调节器组件	Rectifier	1	
G01-6	31380-BE710	3合1开关	Three-in-one switch	1	
G01-7	17241-BE710	面板装饰块	Control panel decoration	1	
G01-8	31211-BE710	控制板	Control plate	1	
G01-9	91122-BE710	面板贴花	Control plate sticker	1	
G01-10	31381-BE710	三合一开关旋转手柄	Three-in-one switch knob	1	
G01-11	31225	点火开关	Ignition switch	1	
G01-12	31238	怠速开关	Idle switch	1	
G01-13	31223	插座	Socket	2	
G01-14	31223	直流V形插座	DC V-shape plug	1	
G01-15	31710	断路器 (8A)	Breaker, 8A	1	
G01-16	32520	接地端子	Ground terminal	1	
G01-17		并联端子	Parallel terminal	2	
G01-18	31223	USB插座	USB socket	1	
G01-19	317330	桥锥	Bridge cone	1	
G01-20	27113-BD710	点火器	Igniter	1	
G01-21		复位按钮	Reset button	1	
G01-22	T241-0003	自攻螺钉GB/T846 ST4.2*16	Screw, ST4.2*16	4	
G01-23	T152-0071	六角法兰面螺栓GB/T5789 M6*14	Bolt, M6*14	4	
G01-24	T210-0018	螺钉GB/T818 M4*16	Screw, M4*16	1	
G01-25	31153	M5*12	M5*12	7	

G-02 发电机部件 GENERATOR



Id	PartNo	PartName	Description	Qty	Ord Qty
G02-1	31606-BE710	逆变器外罩壳	Inverter outer cover	1	
G02-2	31600-BD710	逆变器总成	Inverter	1	
G02-3	31607-BE710	逆变器内罩可	Inverter inner cover	1	
G02-4	31654-BE710	逆变器内罩电线保护胶套	Inverter wire sleeve	1	
G02-5	31609-BE710	进风缓冲胶套	Inlet buffer sleeve	1	
G02-6	24210-BD710	反托启动模块	Reverse starting module	1	
G02-7	32163-BE71	电瓶固定胶带	Battery tape	1	
G02-8	32430-BE710	电瓶组件	Battery set	1	
G02-9	27240-BB1Y1	搭铁线组件	Ground wire set	1	
G02-10	T152-0061	螺栓M6×12	Bolt, M6×12	10	
G02-11	T152-0062	螺栓M6×25	Bolt, M6×25	2	
G02-12	T311-0002	螺母M6	Nut, M6	2	
G02-13	31513-B9130	齿形垫Φ5	Serrated washer, Φ5	5	
G02-14	31513-B9130	齿形垫Φ6	Serrated washer, Φ6	1	
G02-15	T210-0012	M4×10	Bolt, M4×10	2	

G-03 机架 FRAME



Id	PartNo	PartName	Description	Qty	Ord Qty
G03-1	32100-BE710-000	机架组件	Frame set	1	
G03-2	31319-BE710-000	发动机安装板	Engine installing plate	1	
G03-3	32130-BE710-000	安装板组件	Mounting plate assembly	1	
G03-4	32420-BE710-000	机组减震垫A组件	Damping pad A	3	
G03-5	32450-BE710-000	机组减震垫B组件	Damping pad B	1	
G03-6	32413-BD710-000	机架减震垫	Damping pad	4	
G03-7	T151-0062	螺栓M8×35	Bolt, M8×35	3	
G03-8	T311-0007	螺母M8	Nut, M8	7	
G03-9	T351-0001	M6盖形螺母	Cap nut, M6	4	