

PARTS LIST

H23DFR

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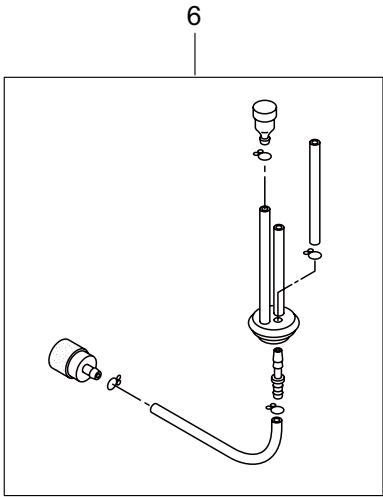
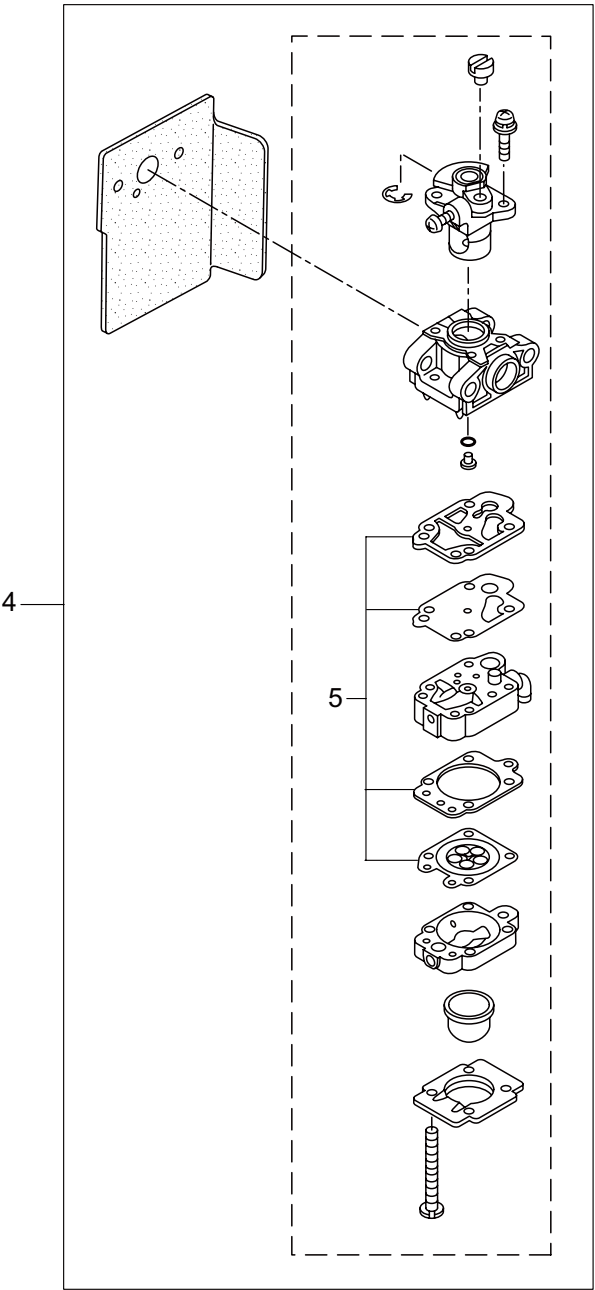
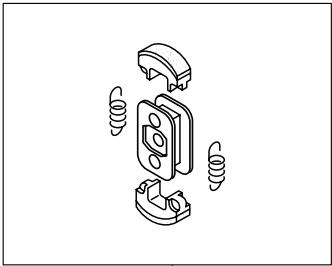
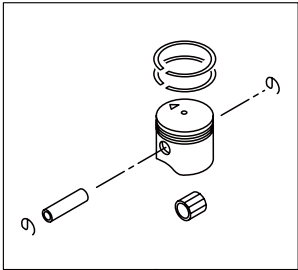
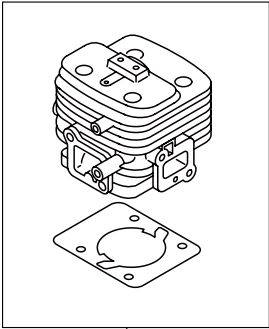
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MARUYAMA

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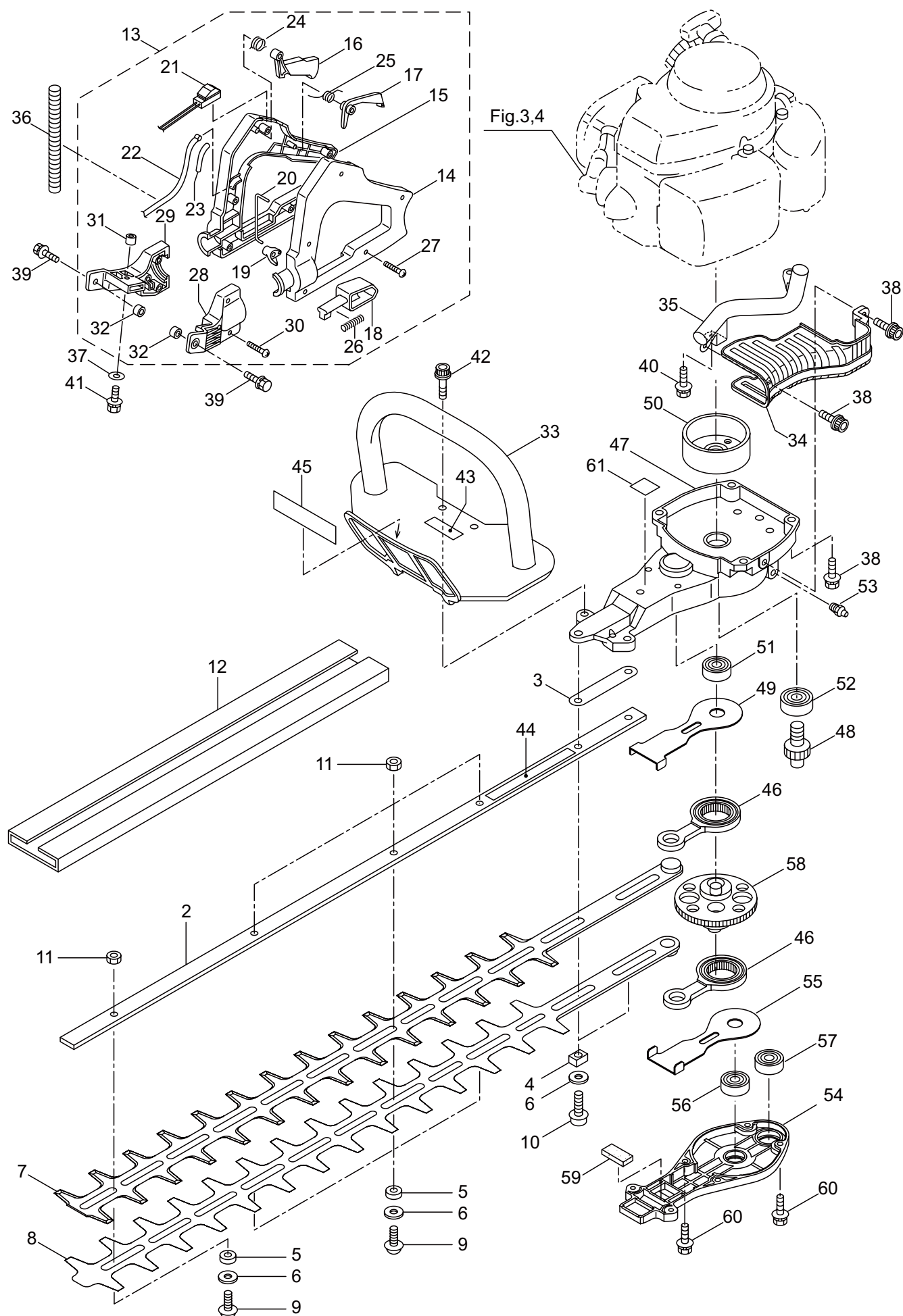
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1.PARTS KIT



Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	247672	Cylinder Kit	1	Incl.5
1-2	247673	Piston Kit	1	
1-3	247660	Clutch Kit	1	
1-4	247883	Carburetor Kit	1	
1-5	247867	Carburetor Parts Kit	1	
1-6	289279	Fuel Pipe Pick-up Ass'y	1	

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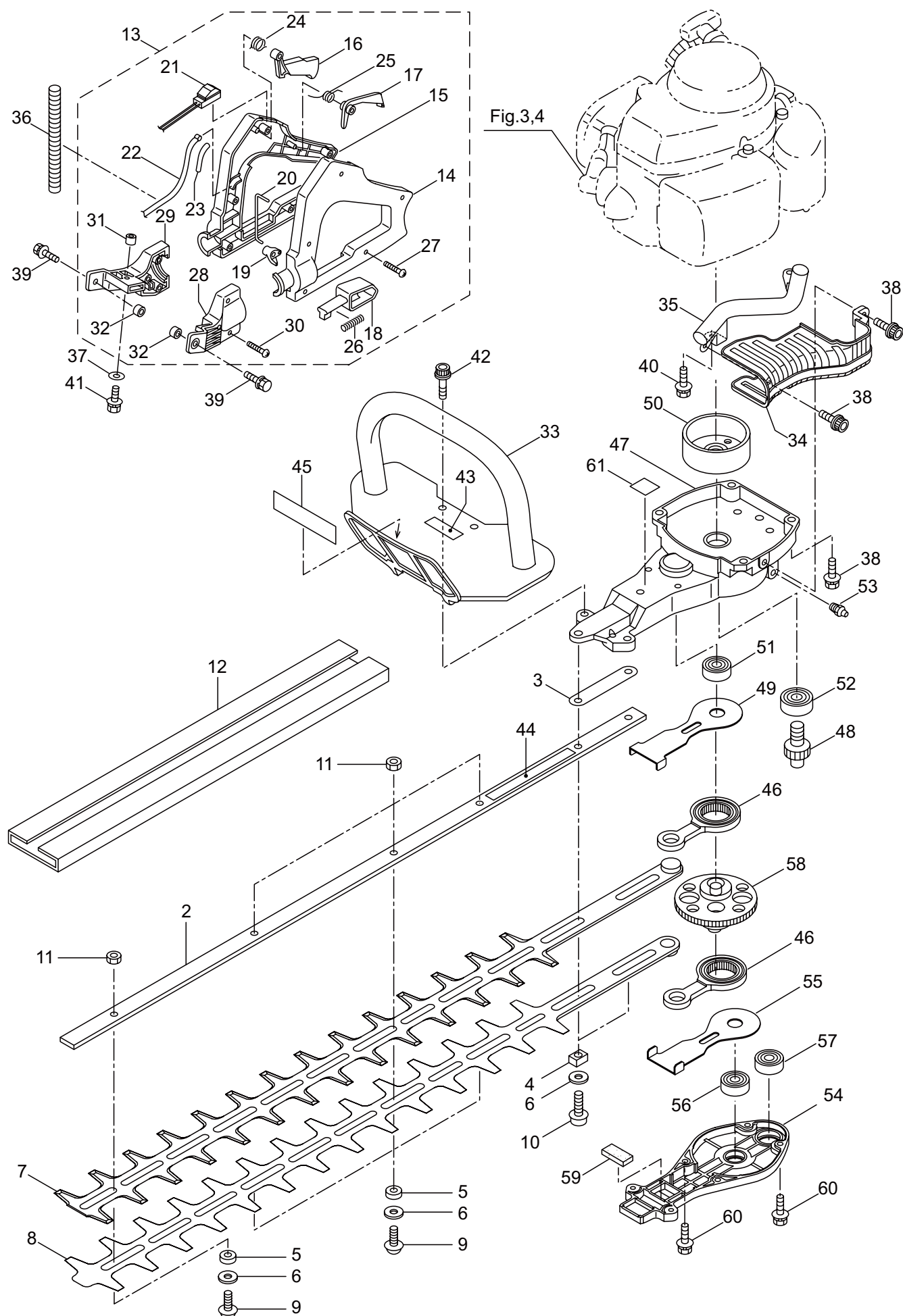
2. MAIN BODY ~2021.05



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	362406	H23DFR	1	
2-2	277418	Guide Plate	1	
2-3	271888	Spacer Plate	1	
2-4	271889	Spacer	2	
2-5	277421	Spacer	4	
2-6	271890	Washer	6	
2-7	271891	Upper Blade	1	
2-8	271892	Lower Blade	1	
2-9	277530	Screw	4	
2-10	271897	Screw	2	
2-11	271899	Nut	4	Incl.14-32
2-12	271901	Cover of Blade	1	
2-13	271902	Rear Handle Ass'y	1	
2-14	271278	Rear Handle (L)	1	
2-15	271279	Rear Handle (R)	1	
2-16	271280	Lever,Throttle	1	
2-17	271281	Stop Lever	1	
2-18	271282	Lock Lever	1	
2-19	271283	Lock Lever Stopper	1	
2-20	271284	Rod	1	
2-21	271285	Switch	1	
2-22	271904	Cable Comp	1	
2-23	271287	Spacer	1	
2-24	271288	Spring	1	
2-25	271289	Spring	1	
2-26	270400	Spring	1	
2-27	271276	Screw	5	
2-28	271274	Handle Stay (L)	1	
2-29	271275	Handle Stay (R)	1	
2-30	271276	Screw	3	
2-31	270424	Spacer	1	
2-32	271277	Spacer	2	
2-33	271905	Front Handle	1	
2-34	271906	Tail Pipe Cover	1	
2-35	271907	Tail Pipe Comp	1	
2-36	271221	Tube	1	25x6xt1.6
2-37	270843	Washer	1	
2-38	271908	Screw	6	
2-39	271909	Screw	2	
2-40	271910	Screw	1	
2-41	271911	Screw	1	Grease up
2-42	271912	Screw	2	
2-43	223925	Label	1	
2-44	591450	Label	1	
2-45	591449	Label	1	

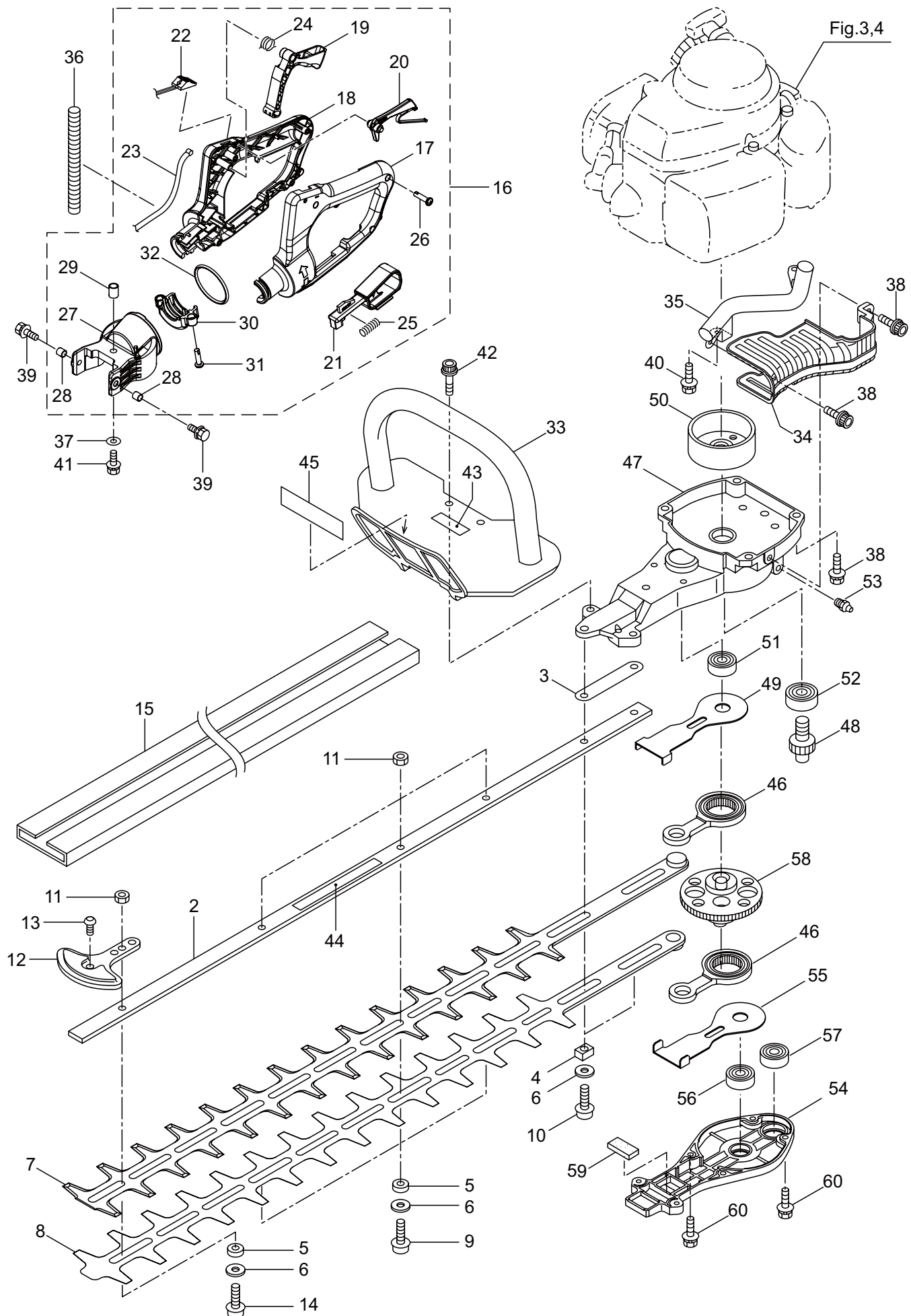
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2. MAIN BODY ~2021.05



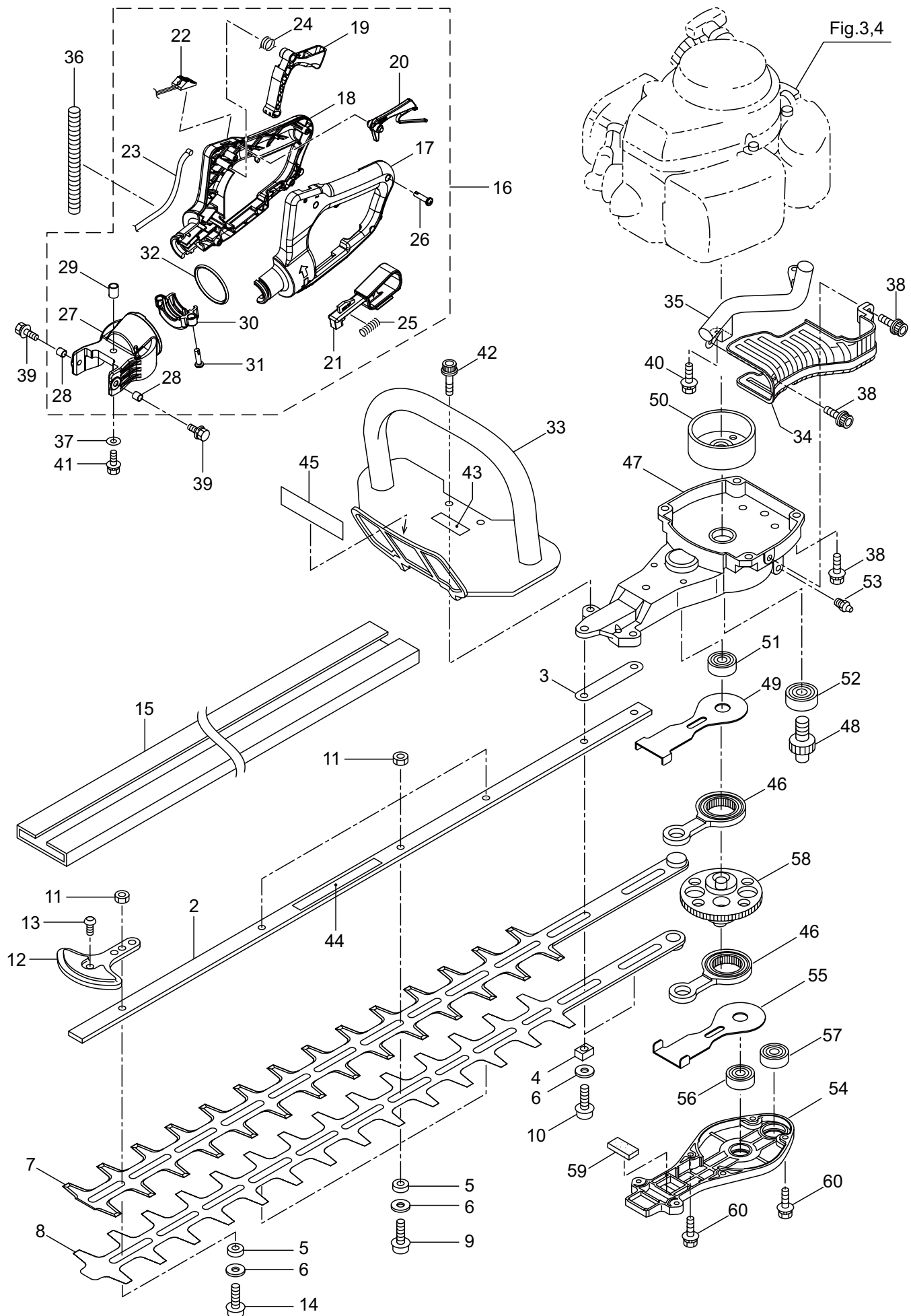
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	271914	Rod Ass'y	2	
2-47	271918	Upper Case	1	
2-48	271919	Pinion	1	
2-49	271920	Plate	1	
2-50	270021	Drum	1	
2-51	271921	Bearing	1	#6001 2RS M6
2-52	580767	Bearing	1	
2-53	991937	Grease Nipple	1	
2-54	271923	Lower Case	1	
2-55	271924	Plate	1	
2-56	270423	Bearing	1	
2-57	271925	Bearing	1	
2-58	271926	Crank Comp	1	
2-59	271927	Felt	1	
2-60	271910	Screw	3	
2-61	266960	Label	1	

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2A. MAIN BODY 2021.06~



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2A-2	277418	Guide Plate	1	
2A-3	271888	Spacer Plate	1	
2A-4	271889	Spacer	2	
2A-5	277421	Spacer	4	
2A-6	271890	Washer	6	
2A-7	271891	Upper Blade	1	M5x18 M5x22
2A-8	271892	Lower Blade	1	
2A-9	271896	Screw	3	
2A-10	271897	Screw	2	
2A-11	271899	Nut	4	
2A-12	278720	Chip Guard	1	Incl.17-32
2A-13	278721	Screw	1	
2A-14	248407	Screw	1	
2A-15	271901	Cover of Blade	1	
2A-16	248412	Rear Handle Ass'y	1	
2A-17	248417	Rear Handle (L)	1	
2A-18	248418	Rear Handle (R)	1	
2A-19	248419	Throttle Lever	1	
2A-20	277408	Stop Lever	1	
2A-21	248420	Lock Lever	1	
2A-22	248422	Switch	1	M4x16
2A-23	248421	Cable Comp	1	
2A-24	271288	Spring	1	
2A-25	270400	Spring	1	
2A-26	271276	Screw	4	
2A-27	249093	Handle Stay	1	M4x16
2A-28	271277	Spacer	2	
2A-29	270424	Spacer	1	
2A-30	248415	Handle Stay (B)	1	
2A-31	271276	Screw	2	
2A-32	248416	O-Ring	1	
2A-33	271905	Front Handle	1	
2A-34	271906	Tail Pipe Cover	1	
2A-35	271907	Tail Pipe Comp	1	
2A-36	271221	Tube	1	
2A-37	270843	Washer	1	25x6.5xt1.6
2A-38	271908	Screw	6	M5x16
2A-39	271909	Screw	2	M5x20
2A-40	271910	Screw	1	M5x16
2A-41	271911	Screw	1	M6x20
2A-42	271912	Screw	2	M5x55
2A-43	223925	Label	1	
2A-44	591450	Label	1	
2A-45	591449	Label	1	
2A-46	271914	Rod Ass'y	2	

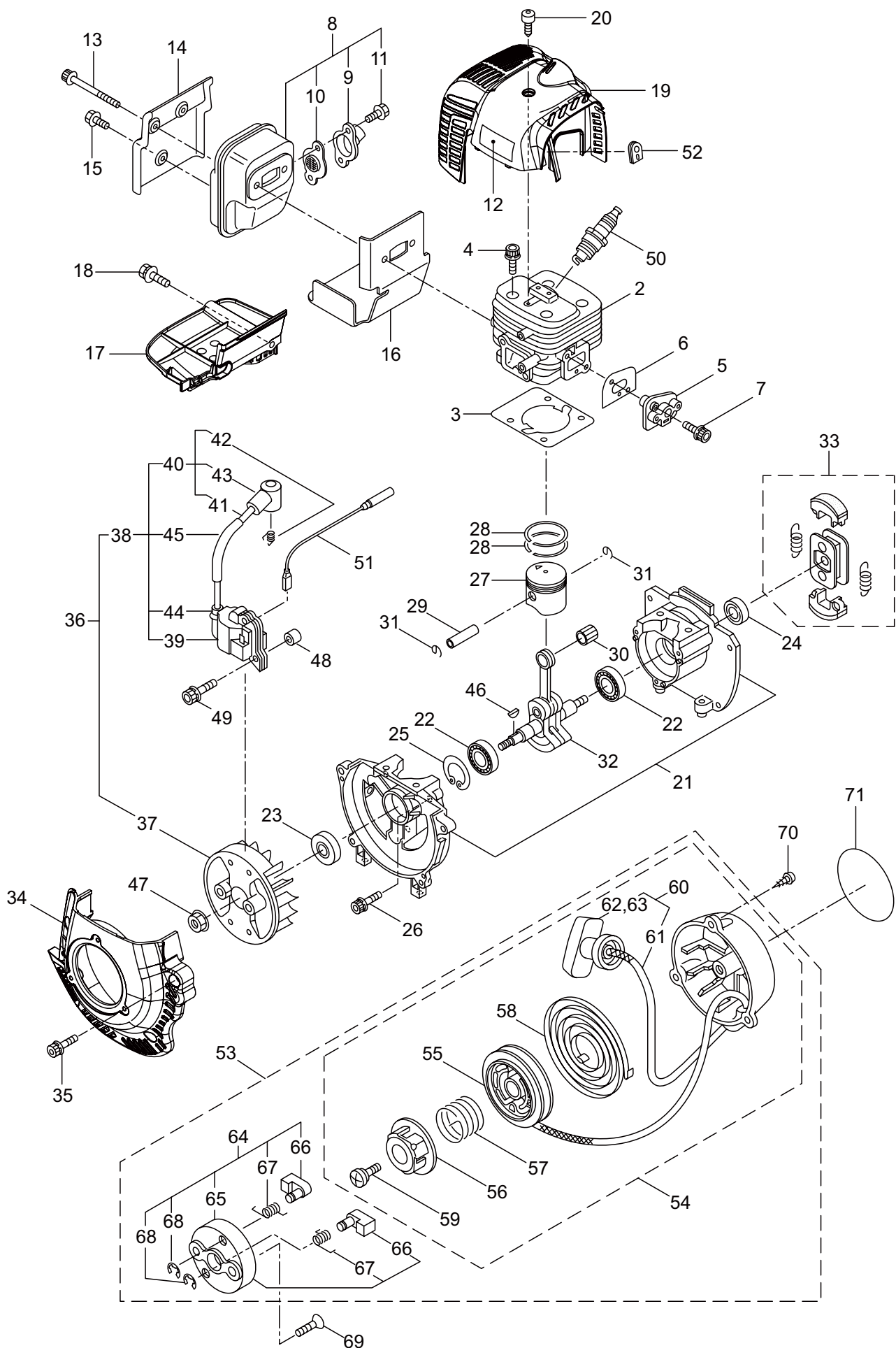
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2A. MAIN BODY 2021.06~



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2A-47	271918	Upper Case	1	608ZZ
2A-48	271919	Pinion	1	
2A-49	271920	Plate	1	
2A-50	270021	Clutch Drum	1	
2A-51	271921	Bearing	1	
2A-52	580767	Bearing	1	
2A-53	991937	Grease Nipple	1	
2A-54	271923	Lower Case	1	
2A-55	271924	Plate	1	
2A-56	270423	Bearing	1	
2A-57	271925	Bearing	1	6000ZZ
2A-58	271926	Crank Comp	1	M5x16
2A-59	271927	Felt	1	
2A-60	271910	Screw	3	

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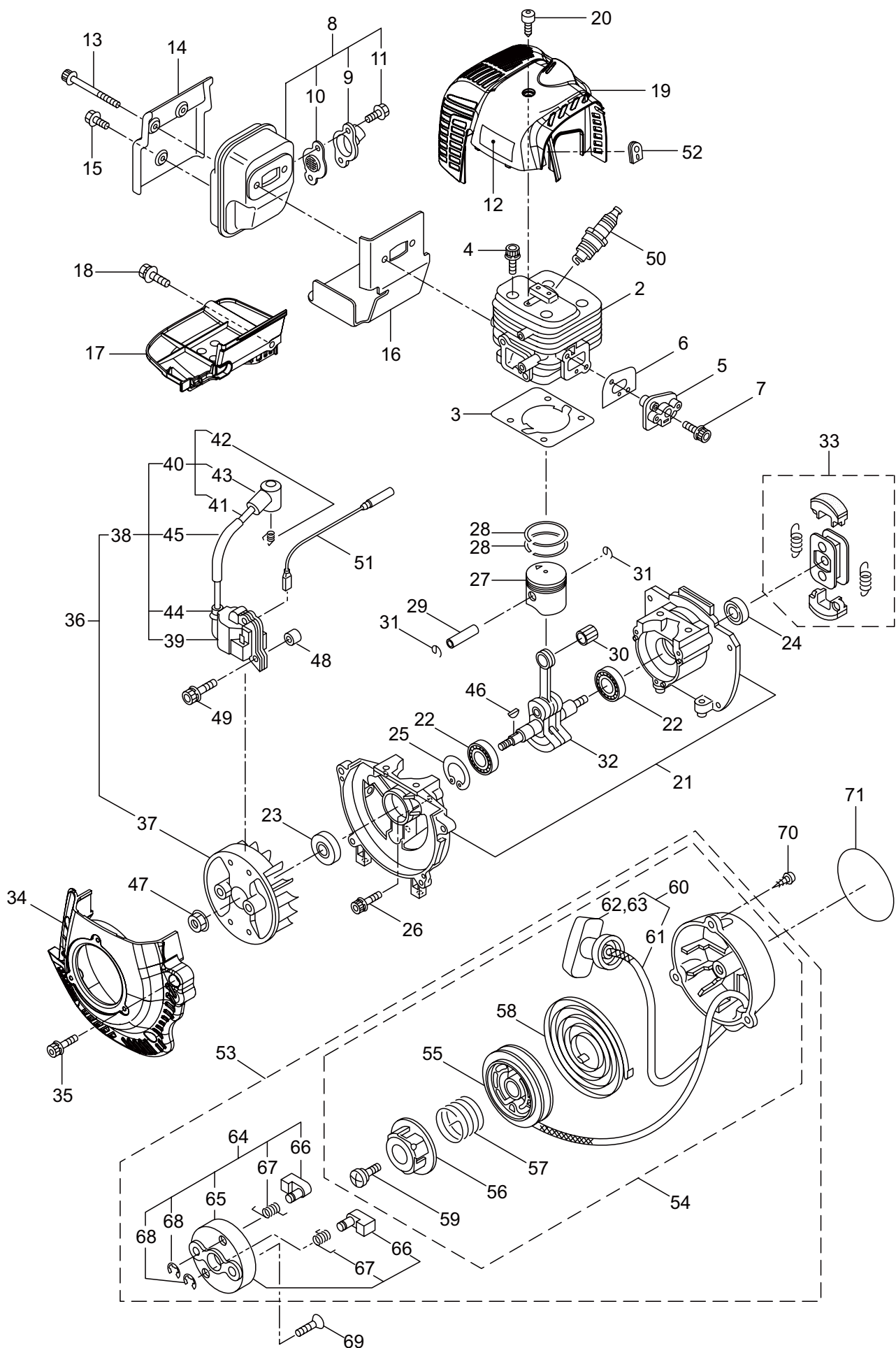
3. ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	859964	Engine	1	CE230H/06
3-2	288499	Cylinder	1	
3-3	286074	Gasket	1	
3-4	261250	Cap Screw	4	M5x20
3-5	265802	Insulator	1	New gasket required
3-6	267049	Gasket	1	
3-7	265924	Cap Screw	2	M5x25
3-8	277023	Muffler Ass'y	1	Incl.9-11
3-9	288503	Muffler Tail	1	
3-10	288504	Spark Arrestor	1	
3-11	288542	Screw	2	M4x8
3-12	277245	Label	1	H23DFR
3-13	266402	Cap Screw	2	M5x55
3-14	275562	Muffler Guard	1	
3-15	288542	Screw	1	M4x8
3-16	275561	Gasket	1	
3-17	275560	Under Cover	1	
3-18	267191	Cap Screw	1	M5x16
3-19	276564	Top Cover Comp	1	
3-20	286399	Knob	1	M5
3-21	288537	Crankcase	1	
3-22	280488	Bearing	2	PPL 6001
3-23	261492	Oil Seal	1	ISCD12287
3-24	261386	Oil Seal	1	ISCD12227
3-25	055185	Snap Ring	1	H28
3-26	261246	Cap Screw	3	M5x25
3-27	283379	Piston	1	
3-28	282177	Piston Ring	2	
3-29	261036	Piston Pin	1	
3-30	263957	Bearing, Needle	1	KTV81112EG01 B2
3-31	261576	Clip,Piston	2	
3-32	246387	Crankshaft/Conn. Rod Ass'y	1	
3-33	246054	Clutch Ass'y	1	
3-34	275557	Fan Cover	1	
3-35	261250	Cap Screw	4	M5x20
3-36	288514	Magneto Ass'y	1	Incl.37-45
3-37	288515	Rotor/Fan	1	
3-38	288516	Ignition Coil Ass'y	1	Incl.39-45
3-39	289483	Coil	1	
3-40	289484	Spark Plug Wire Ass'y	1	Incl.41-43
3-41	289485	Spark Plug Wire	1	
3-42	272805	Connector	1	
3-43	283178	Plug Boot	1	
3-44	283271	Cap	1	
3-45	289486	Insulator	1	

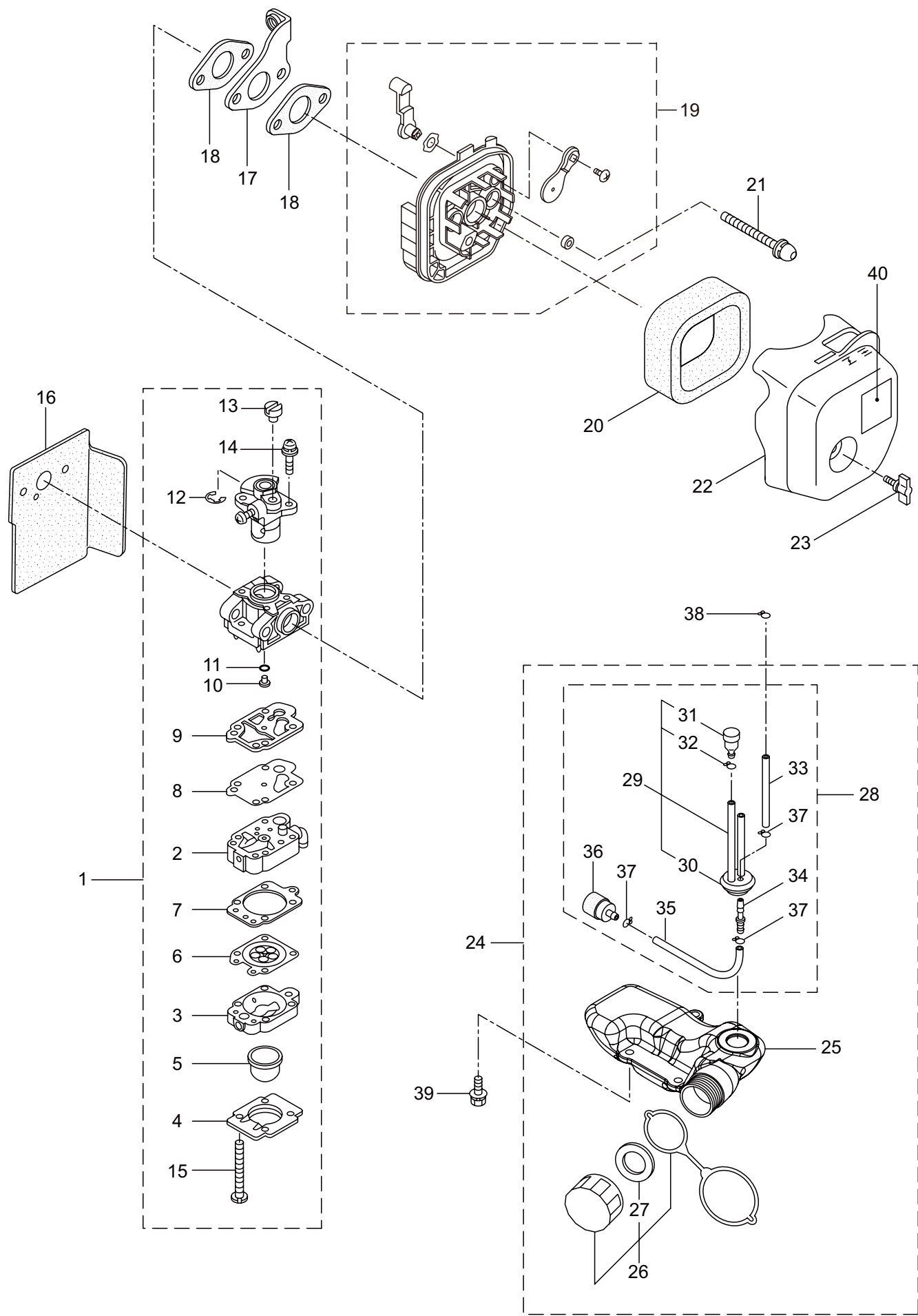
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3. ENGINE



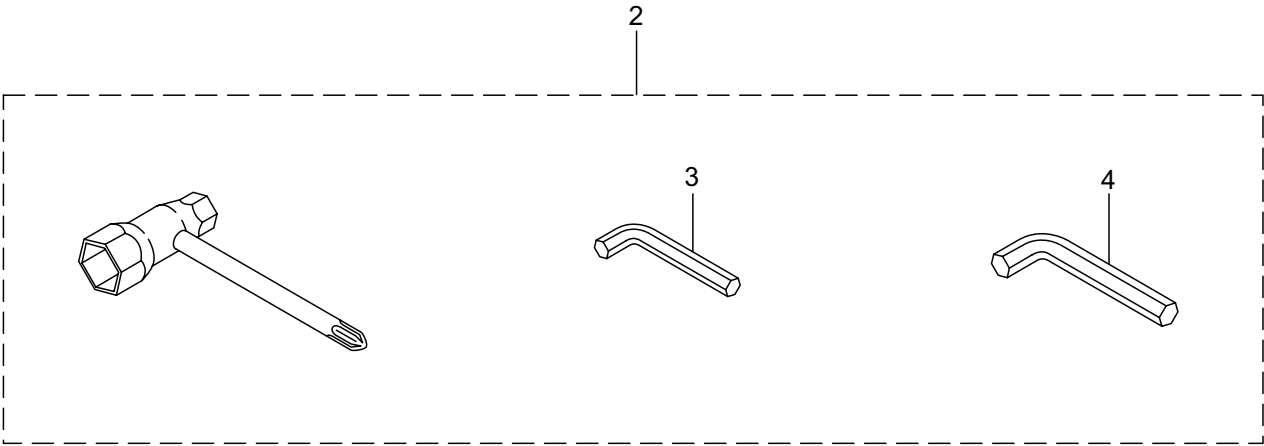
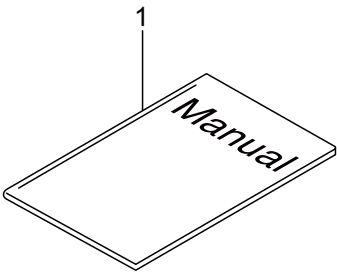
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	261076	Woodruff Key	1	3x10
3-47	261417	Nut,Rotor	1	M8
3-48	280381	Spacer	2	
3-49	261256	Cap Screw	2	M4x25
3-50	285982	Spark Plug	1	NGK BPM8Y
3-51	261772	Lead	1	
3-52	283140	Grommet	1	
3-53	283171	Recoil Starter Ass'y	1	Incl.54-68
3-54	283172	Starter Ass'y	1	Incl.55-63
3-55	286363	Reel	1	
3-56	286364	Cam Plate	1	
3-57	283290	Spring	1	
3-58	280931	Spiral Spring	1	
3-59	267213	Screw	1	
3-60	283291	Rope Ass'y	1	Incl.61-63
3-61	283292	Starter Rope	1	
3-62	261725	Starter Grip	1	
3-63	283293	Rope Stopper	1	
3-64	283173	Starter Pulley Ass'y	1	Incl.65-68
3-65	283294	Starter Pulley	1	
3-66	280936	Ratchet	2	
3-67	283295	Spring	2	
3-68	020299	E-Ring	2	#4
3-69	264535	Screw	2	M6x20
3-70	280144	Tapping Screw	3	
3-71	277244	Label	1	H23DFR

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4. CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	277126	Carburetor Ass'y	1	Incl.2-15
4-2	268499	Pump Body	1	
4-3	247116	Purge Body	1	
4-4	262992	Cover Plate	1	
4-5	261874	Primer Bulb	1	
4-6	283905	Diaphragm, Meterring	1	
4-7	262993	Gasket	1	
4-8	262994	Diaphragm,Fuel Pump	1	
4-9	282576	Gasket	1	
4-10	289396	Main Jet	1	
4-11	261871	O-Ring	1	
4-12	261876	E-Ring	1	
4-13	261658	Swivel	1	
4-14	264682	Screw	2	
4-15	262996	Screw	4	
4-16	288517	Gasket	1	
4-17	283773	Stay	1	
4-18	283771	Gasket	2	
4-19	248152	Case Ass'y	1	
4-20	277320	Element	1	
4-21	262720	Cap Screw	2	M5x55
4-22	283772	Cleaner Cover	1	Incl.25-37
4-23	281438	Knob	1	
4-24	277028	Fuel Tank Ass'y	1	
4-25	275618	Fuel Tank	1	
4-26	289046	Tank Cap Ass'y	1	Incl.27
4-27	287058	Gasket	1	Incl.29-37 Incl.30-32
4-28	289279	Fuel Pipe Pick-up Ass'y	1	
4-29	289280	Fuel Pipe Ass'y	1	
4-30	268065	Grommet	1	
4-31	289451	Breather	1	3x5x53L
4-32	261117	Clip	1	
4-33	289028	Pipe A	1	
4-34	288921	Joint	1	3x5x125L
4-35	289029	Pipe	1	
4-36	277887	Filter Ass'y	1	M5x18
4-37	261117	Clip	3	
4-38	261117	Clip	1	
4-39	269690	Cap Screw	4	
4-40	285188	Label	1	

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5. ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
5-1	277076	Instruction Manual	1	Incl.3,4 3mm 4mm
5-2	264606	Tool Set	1	
5-3	219431	Wrench	1	
5-4	219432	Wrench	1	