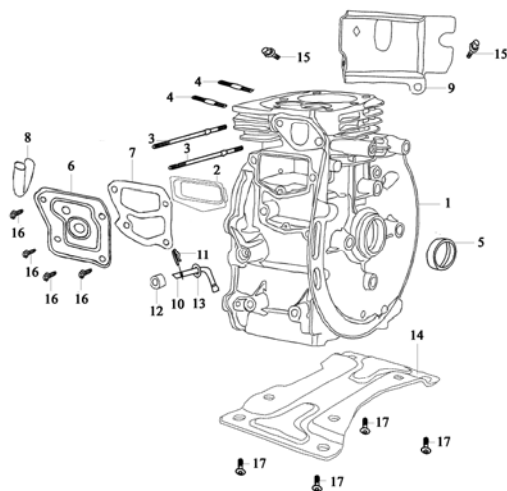
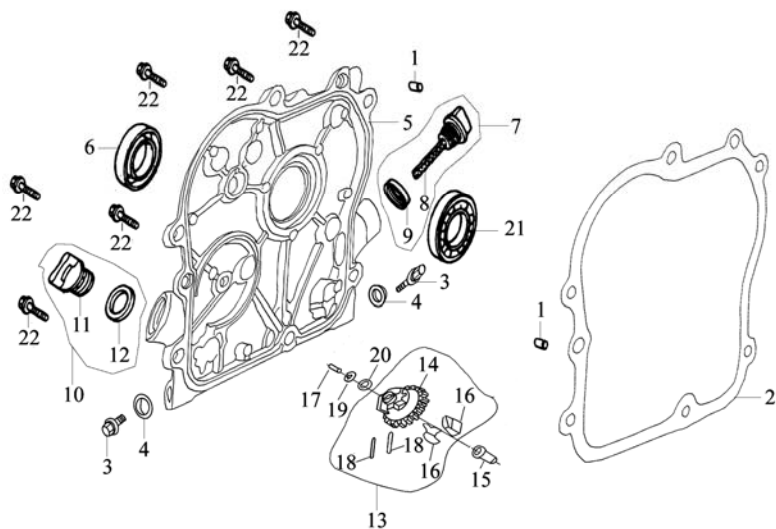


## E-01 曲轴箱组合 CRANKCASE ASSY



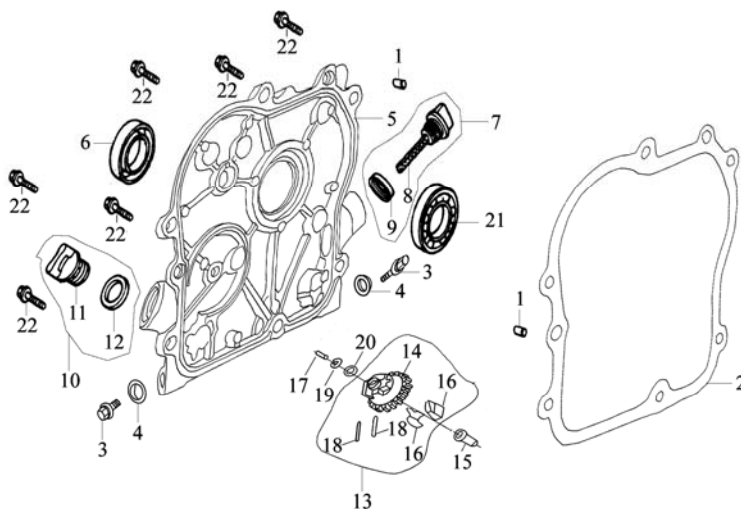
| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称        | Description                      | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|------------------|----------------------------------|-----------------|---------------|
| 1         | 11100                 | 曲轴箱组合            | Crankcase                        | 1               |               |
| 2         | 11130                 | 气门室隔板组件          | Valve chamber clapboard sub-assy | 1               |               |
| 3         | 12252                 | 进气口（双头）螺栓 M5×118 | Stud M5×118                      | 2               |               |
| 4         | 12253                 | 排气口（双头）螺栓 M6×52  | Stud M6×52                       | 2               |               |
| 5         | 13180                 | 曲轴油封（17×30×6）    | Oil seal(17×30×6), crankshaft    | 1               |               |
| 6         | 15463                 | 机油滤清器盖           | Cover, oil filter                | 1               |               |
| 7         | 15465                 | 密封垫              | Gasket                           | 1               |               |
| 8         | 15512                 | 机油回油管            | Return pipe                      | 1               |               |
| 9         | 19721                 | 下导风罩             | Flow guard, lower                | 1               |               |
| 10        | 26311                 | 调速摆杆             | Sway bar                         | 1               |               |
| 11        | 26321                 | 调速摆杆锁夹           | Keeper, sway bar                 | 1               |               |
| 12        | 26327                 | 调速摆杆油封           | Oil seal, sway bar               | 1               |               |
| 13        | 26329                 | 调速摆杆垫片           | Washer, sway bar                 | 1               |               |
| 14        | 41151                 | 底板               | Bottom plate                     | 1               |               |
| 15        | GB5789-86             | 螺栓 M6×14         | Bolt M6×14                       | 2               |               |
| 16        | GB5789-86             | 螺栓 M5×10         | Bolt M5×10                       | 4               |               |
| 17        | GB5789-86             | 螺栓 M8×18         | Bolt M8×18                       | 4               |               |

## E-2 曲轴箱盖组件 CRANKCASE COVER ASSY



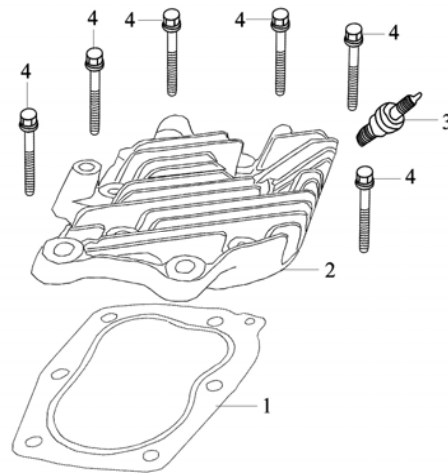
| 序号<br>S/N | 零部件代号<br>Part No. | 零部件名称                            | Description                                      | 数量<br>Quantity | 备注<br>Remark |
|-----------|-------------------|----------------------------------|--------------------------------------------------|----------------|--------------|
| 1         | 11118             | 定位销 $\phi 8 \times 14$           | Set pin $\phi 8 \times 14$                       | 2              |              |
| 2         | 11119             | 曲轴箱垫片                            | Gasket, crankcase                                | 1              |              |
| 3         | 11212             | 放油螺塞                             | Drain plug                                       | 2              |              |
| 4         | 11213             | 放油螺塞垫圈                           | Washer                                           | 2              |              |
| 5         | 11311             | 曲轴箱盖                             | Crankcase cover                                  | 1              |              |
| 6         | 13180             | 曲轴油封 ( $17 \times 30 \times 6$ ) | Oil seal ( $17 \times 30 \times 6$ ), crankshaft | 1              |              |
| 7         | 15610             | 机油尺组件                            | Dipstick sub-assy                                | 1              |              |
| 8         | 15611             | 机油尺                              | Dipstick                                         | 1              |              |
| 9         | 15612             | 机油尺密封圈                           | Seal, dipstick                                   | 1              |              |
| 10        | 15650             | 机油塞组件                            | Oil plug sub-assy                                | 1              |              |
| 11        | 15651             | 机油塞                              | Oil plug                                         | 1              |              |
| 12        | 15652             | 机油塞密封圈                           | Seal, oil plug                                   | 1              |              |

## E-2 曲轴箱盖组件 CRANKCASE COVER ASSY



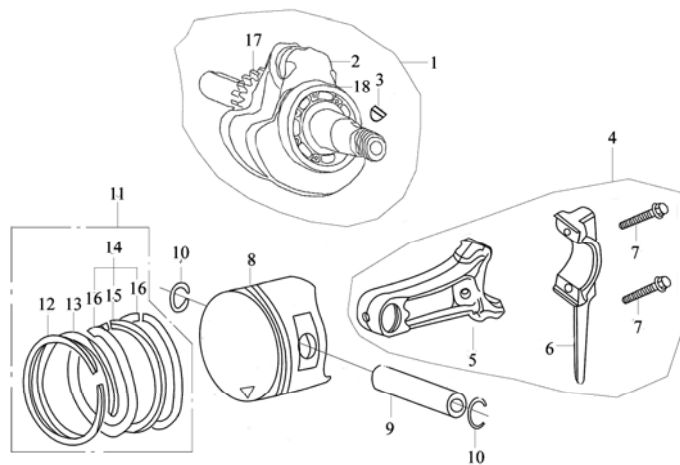
| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description                    | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|-----------|--------------------------------|-----------------|---------------|
| 13        | 25120                 | 调速从动齿轮组件  | Driven gear sub-assy, governor | 1               |               |
| 14        | 25121                 | 调速从动齿轮    | Driven gear, governor          | 1               |               |
| 15        | 25131                 | 调速滑套      | Sliding sleeve                 | 1               |               |
| 16        | 25141                 | 调速飞块      | Flyweight                      | 2               |               |
| 17        | 25151                 | 调速轴       | Governing shaft                | 1               |               |
| 18        | 25163                 | 飞块销       | Pin, flyweight                 | 2               |               |
| 19        | 25164                 | 调速轴卡圈     | Snap ring                      | 1               |               |
| 20        | 25165                 | 调速从动齿轮垫片  | Washer, driven gear            | 1               |               |
| 21        | GB276-94              | 轴承 6203   | Bearing 6203                   | 1               |               |
| 22        | GB5789-86             | 螺栓 M6×29  | Bolt M6×29                     | 6               |               |

## E-03 气缸盖 CYLINDER COVER



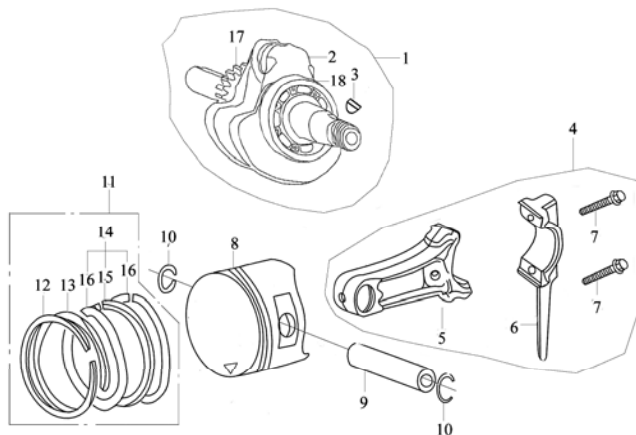
| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description           | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|-----------|-----------------------|-----------------|---------------|
| 1         | 12221                 | 气缸头密封垫    | Gasket, cylinder head | 1               |               |
| 2         | 12311                 | 气缸盖       | Cylinder cover        | 1               |               |
| 3         | 34200                 | 火花塞       | Spark plug            | 1               |               |
| 4         | GB5789-86             | 螺栓 M6×35  | Bolt M6×35            | 6               |               |

## E-4 曲轴 活塞连杆总成 CRANKSHAFT, PISTON & CONNECTING ROD



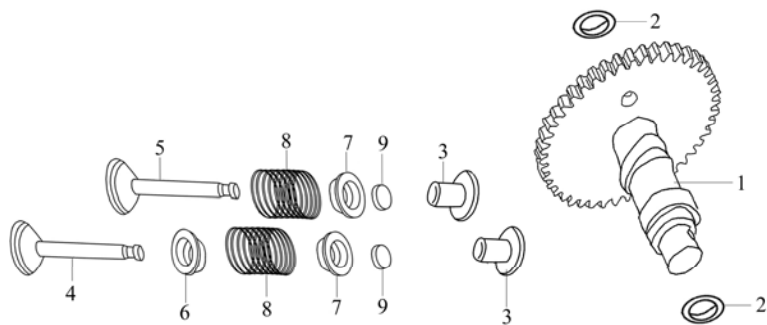
| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description         | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|-----------|---------------------|-----------------|---------------|
| 1         | 13110                 | 曲轴组合      | Crankshaft sub-assy | 1               |               |
| 2         | 13111                 | 曲轴        | Crankshaft          | 1               |               |
| 3         | 13118                 | 半圆键       | Woodruff key        | 1               |               |
| 4         | 13130                 | 连杆组合      | Connecting rod      | 1               |               |
| 5         | 13131                 | 连杆        | Shank               | 1               |               |
| 6         | 13132                 | 连杆盖       | Cap connecting rod  | 1               |               |
| 7         | 13133                 | 连杆螺栓      | Bolt                | 2               |               |
| 8         | 13211                 | 活塞        | Piston              | 1               |               |
| 9         | 13221                 | 活塞销       | Piston pin          | 1               |               |
| 10        | 13222                 | 活塞销挡圈     | Circlip, piston pin | 2               |               |
| 11        | 13300                 | 活塞环组      | Piston ring set     | 1               |               |
| 12        | 13311                 | 活塞环 ( I ) | Piston ring ( I )   | 1               |               |
| 13        | 13312                 | 活塞环 ( 二 ) | Piston ring ( II )  | 1               |               |

## E-4 曲轴 活塞 连杆总成 CRANKSHAFT, PISTON & CONNECTING ROD



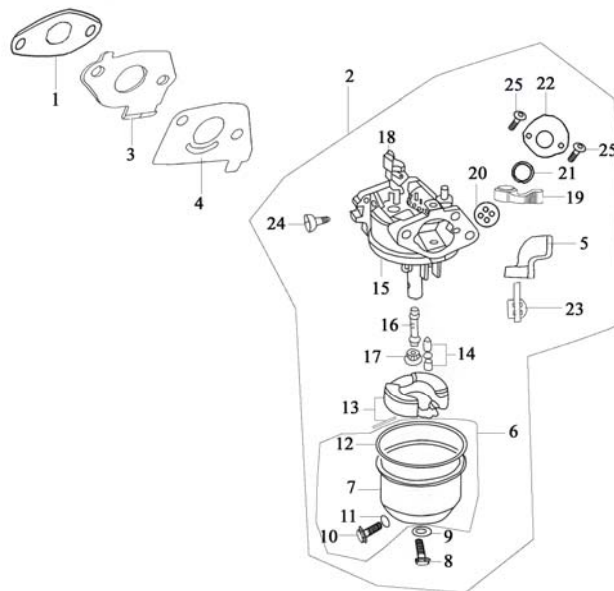
| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description         | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|-----------|---------------------|-----------------|---------------|
| 14        | 13320                 | 油环组合      | Oil ring, 3-piece   | 1               |               |
| 15        | 13321                 | 衬簧        | Expander            | 1               |               |
| 16        | 13322                 | 侧环        | Side rail           | 2               |               |
| 17        | 14211                 | 正时主动齿轮    | Timing driving gear | 1               |               |
| 18        | GB276-94              | 轴承 6203   | Bearing 6203        | 1               |               |

## E-5 凸轮轴组合 气门组合 COMBINATION OF CAMSHAFT & VALVE



| 序 号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description          | 数 量<br>Quantity | 备 注<br>Remark |
|------------|-----------------------|-----------|----------------------|-----------------|---------------|
| 1          | 14111                 | 凸轮轴       | Camshaft             | 1               |               |
| 2          | 14114                 | 凸轮轴垫片     | Washer, camshaft     | 2               |               |
| 3          | 14455                 | 挺柱        | Tappet               | 2               |               |
| 4          | 14711                 | 进气门       | Intake valve         | 1               |               |
| 5          | 14721                 | 排气门       | Exhaust valve        | 1               |               |
| 6          | 14730                 | 挡油罩       | Oil seal, valve stem | 1               |               |
| 7          | 14751                 | 气门弹簧座     | Spring seat, valve   | 2               |               |
| 8          | 14755                 | 气门弹簧      | Valve spring         | 2               |               |
| 9          | 14758                 | 气门顶帽      | Cap                  | 2               |               |

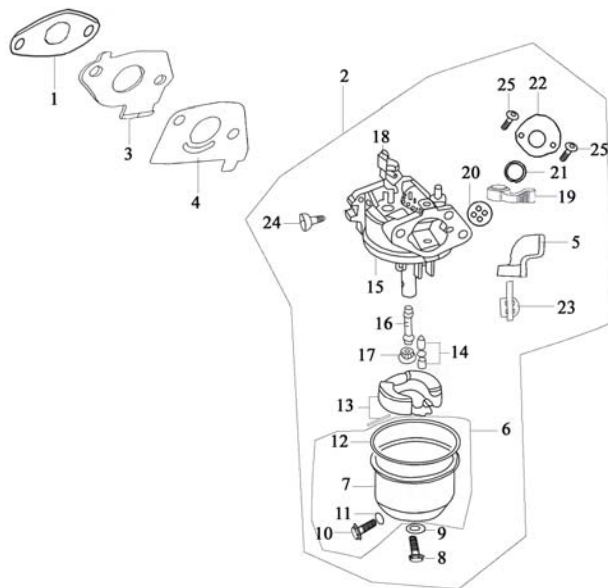
## E-6 化油器总成 CARBURETOR ASSY



| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description                | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|-----------|----------------------------|-----------------|---------------|
| 1         | 12254                 | 进气口垫片     | Gasket, intake port        | 1               |               |
| 2         | 16100                 | 化油器总成     | Carburetor assy            | 1               |               |
| 3         | 16141                 | 化油器接块     | Connecting block           | 1               |               |
| 4         | 16142                 | 化油器垫片     | Gasket, carburetor         | 1               |               |
| 5         | 16148                 | 阻风门开关     | Choke lever                | 1               |               |
| 6         | 16210                 | 浮子室组合     | Float chamber sub-assy     | 1               |               |
| 7         | 16211                 | 浮子室       | Float chamber              | 1               |               |
| 8         | 16213                 | 底部螺钉      | Screw                      | 1               |               |
| 9         | 16214                 | 底部螺钉密封垫   | Seal, screw                | 1               |               |
| 10        | 16215                 | 浮子室放油螺钉   | Drain screw, float chamber | 1               |               |
| 11        | 16216                 | 浮子室放油螺钉垫圈 | Washer                     | 1               |               |
| 12        | 16219                 | 浮子室密封垫    | Gasket, float chamber      | 1               |               |
| 13        | 16230                 | 浮子组合      | Float sub-assy             | 1               |               |
| 14        | 16240                 | 浮子油针组合    | Needle valve               | 1               |               |

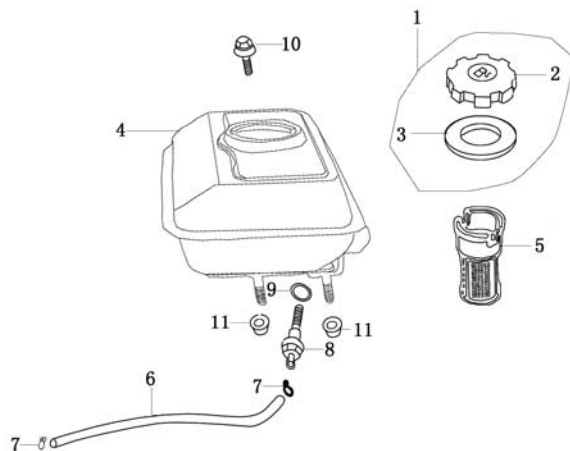


## E-6 化油器总成 CARBURETOR ASSY



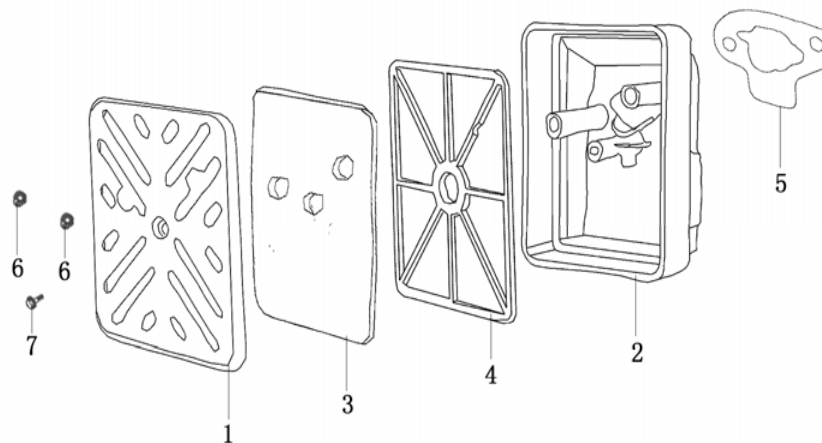
| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description          | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|-----------|----------------------|-----------------|---------------|
| 15        | 16250                 | 化油器混合室体   | Mixture chamber body | 1               |               |
| 16        | 16251                 | 主喷油管      | Main nozzle          | 1               |               |
| 17        | 16254                 | 主喷油嘴      | Main jet             | 1               |               |
| 18        | 16280                 | 节气门组合     | Throttle unit        | 1               |               |
| 19        | 16311                 | 油门控制臂     | Throttle lever       | 1               |               |
| 20        | 16312                 | 油门控制臂密封垫  | Airproof washer      | 1               |               |
| 21        | 16313                 | 油门控制臂垫圈   | Washer               | 1               |               |
| 22        | 16314                 | 油门控制臂固定盖  | Cover                | 1               |               |
| 23        | 16330                 | 阻风门组合     | Choke unit           | 1               |               |
| 24        | 16421                 | 怠速调整螺钉    | Idle adjusting screw | 1               |               |
| 25        | GB5789-86             | 螺钉 M4×6   | Screw M4×6           | 2               |               |

## E-7 燃油箱组成 FUEL TANK ASSY



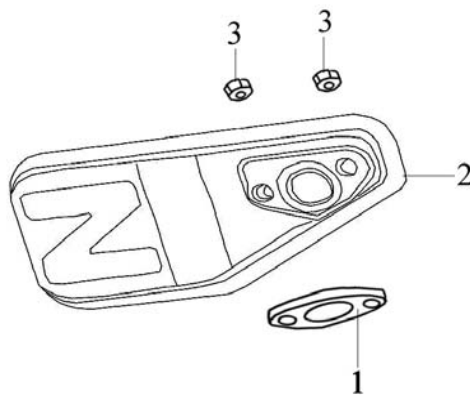
| 序 号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称  | Description              | 数 量<br>Quantity | 备 注<br>Remark |
|------------|-----------------------|------------|--------------------------|-----------------|---------------|
| 1          | 16500/168F            | 燃油箱盖组合     | Fuel filler cap sub-assy | 1               |               |
| 2          | 16510/168F            | 燃油箱盖       | Fuel filler cap          | 1               |               |
| 3          | 16521/168F            | 燃油箱盖密封圈    | Packing ring             | 1               |               |
| 4          | 16610                 | 燃油箱        | Fuel tank                | 1               |               |
| 5          | 16916/168F            | 过滤杯        | Filter cup               | 1               |               |
| 6          | 16931                 | 出油管        | Outlet pipe              | 1               |               |
| 7          | 16937/168F            | 油管夹        | Pipe clamp               | 2               |               |
| 8          | 16950/168F            | 出油接头       | Outlet nipple            | 1               |               |
| 9          | 16961/168F            | 出油接头密封圈    | Seal ring, outlet nipple | 1               |               |
| 10         | GB5789-86             | 螺栓 M6 × 14 | Bolt M6 × 14             | 1               |               |
| 11         | GB6177-86             | 螺母 M6      | Nut M6                   | 2               |               |

## E-8 空气滤清器总成 AIR CLEANER ASSY



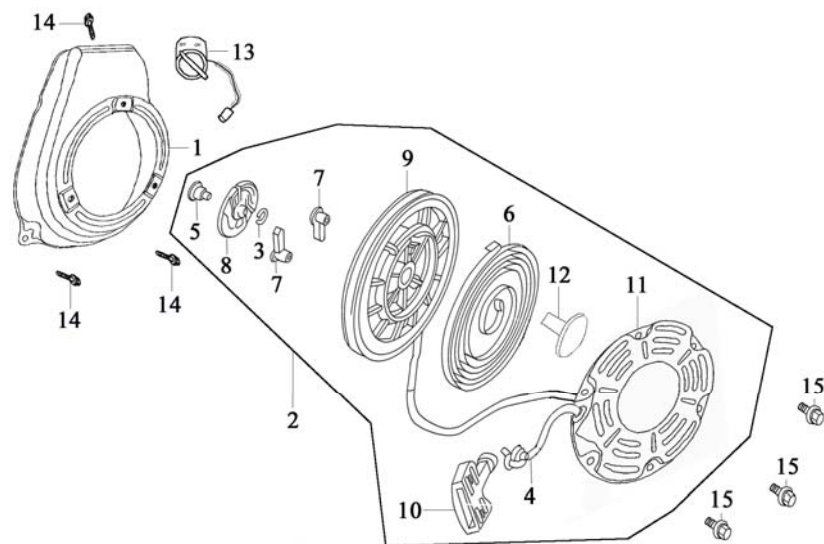
| 序号<br>S/N | 零部件代号<br>Part No. | 零部件名称       | Description               | 数量<br>Quantity | 备注<br>Remark |
|-----------|-------------------|-------------|---------------------------|----------------|--------------|
| 1         | 17111             | 空滤器盖        | Cover, air cleaner        | 1              |              |
| 2         | 17131             | 空滤器座        | Housing, air cleaner      | 1              |              |
| 3         | 17133             | 空滤器泡沫       | Foam, air cleaner         | 1              |              |
| 4         | 17171             | 空滤器支架       | Bracket, air cleaner      | 1              |              |
| 5         | 17331             | 空滤器垫片单件     | Gasket, air cleaner       | 1              |              |
| 6         | GB6177-86         | 螺母 M6       | Nut M6                    | 2              |              |
| 7         | GB/T845-1985      | 自攻螺钉 ST4×10 | Self-tapping screw ST4×10 | 1              |              |

## E-9 消声器组件 MUFFLER



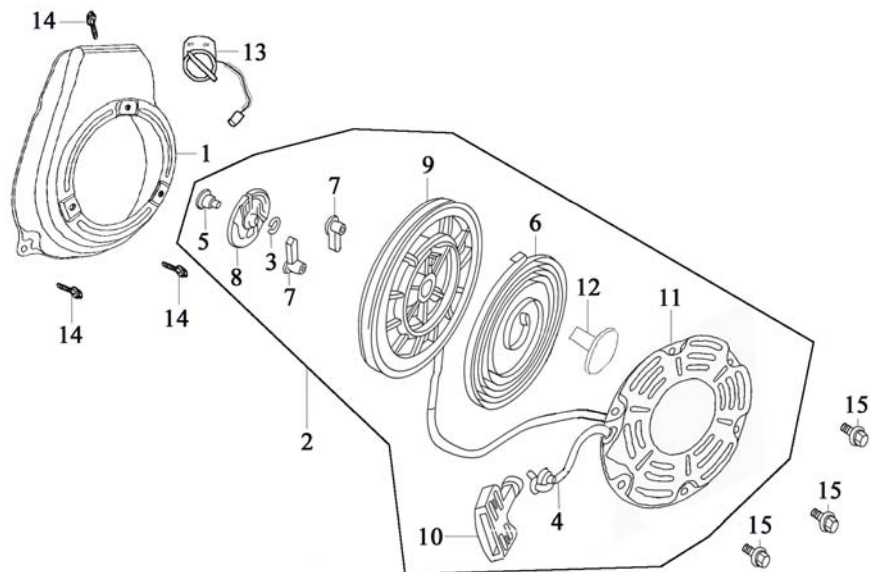
| 序 号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description          | 数 量<br>Quantity | 备 注<br>Remark |
|------------|-----------------------|-----------|----------------------|-----------------|---------------|
| 1          | 12255                 | 排气口垫片     | Gasket, exhaust port | 1               |               |
| 2          | 18300                 | 消声器       | Exhaust muffler      | 1               |               |
| 3          | GB6177-86             | 螺母 M6     | Nut M6               | 2               |               |

## E-10 反冲起动器部件 RECOIL STARTER



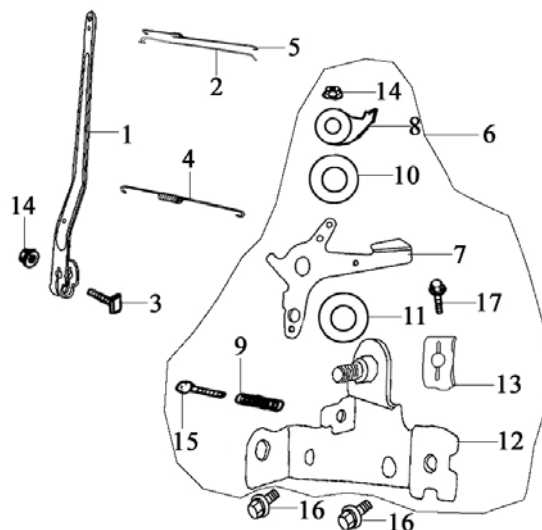
| 序号<br>S/N | 零部件代号<br>Part No. | 零部件名称 | Description       | 数量<br>Quantity | 备注<br>Remark |
|-----------|-------------------|-------|-------------------|----------------|--------------|
| 1         | 19710             | 风扇罩组件 | Fan hood sub-assy | 1              |              |
| 2         | 27300             | 反冲起动器 | Recoil starter    | 1              |              |
| 3         | 27311             | 摩擦弹簧  | Friction spring   | 1              |              |
| 4         | 27313             | 拉绳    | Rope              | 1              |              |
| 5         | 27315             | 轴位螺钉  | Shoulder screw    | 1              |              |
| 6         | 27319             | 盘簧    | Spiral spring     | 1              |              |
| 7         | 27331             | 棘爪    | Ratchet           | 2              |              |
| 8         | 27341             | 弹簧盖   | Lid, spring       | 1              |              |
| 9         | 27351             | 起动器卷轮 | Spool, starter    | 1              |              |
| 10        | 27361             | 拉手    | Grip, starter     | 1              |              |
| 11        | 27381             | 外壳    | Casing            | 1              |              |
| 12        | 27384             | 弹簧座   | Spring seat       | 1              |              |

## E-10 反冲起动器部件 RECOIL STARTER



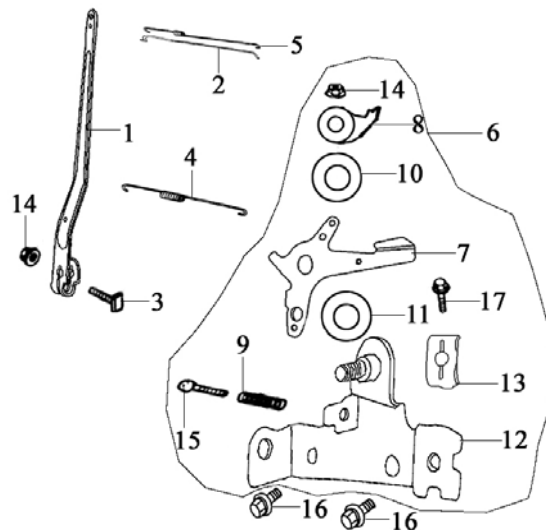
| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description   | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|-----------|---------------|-----------------|---------------|
| 13        | 35410                 | 点火开关      | Engine switch | 1               |               |
| 14        | GB5789-86             | 螺栓 M6×8   | Bolt M6×8     | 3               |               |
| 15        | GB5789-86             | 螺栓 M6×14  | Bolt M6×14    | 3               |               |

## E-11 调速控制系统 GOVERNING CONTROL SYSTEM



| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description                | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|-----------|----------------------------|-----------------|---------------|
| 1         | 26331                 | 调速臂       | Governor arm               | 1               |               |
| 2         | 26341                 | 调速拉杆      | Pull-rod, governor         | 1               |               |
| 3         | 26362                 | 调速臂紧固螺栓   | Lock bolt                  | 1               |               |
| 4         | 26363                 | 复位拉簧      | Return spring              | 1               |               |
| 5         | 26364                 | 微调速弹簧     | Assistant spring, governor | 1               |               |
| 6         | 26410                 | 调速架部件     | Mount, governor            | 1               |               |
| 7         | 26412                 | 手柄        | Handle                     | 1               |               |
| 8         | 26414                 | 定位板       | Positioning plate          | 1               |               |
| 9         | 26415                 | 调速弹簧      | Spring, governor           | 1               |               |
| 10        | 26418                 | 弹簧片       | Wave washer                | 1               |               |
| 11        | 26419                 | 垫圈        | Washer                     | 1               |               |

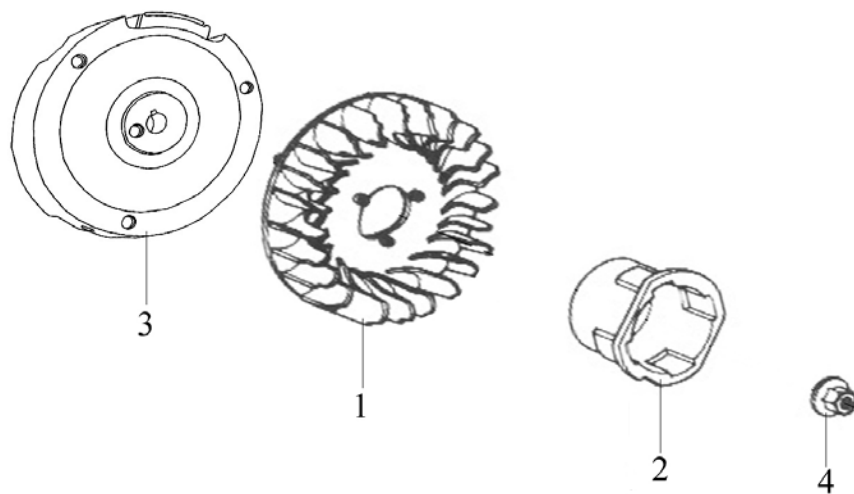
## E-11 调速控制系统 GROVERNING CONTROL SYSTEM



| 序号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称 | Description           | 数 量<br>Quantity | 备 注<br>Remark |
|-----------|-----------------------|-----------|-----------------------|-----------------|---------------|
| 12        | 26420                 | 调速支撑板组件   | Supporting plate unit | 1               |               |
| 13        | 26422                 | 执行器压板     | Pressure plate        | 1               |               |
| 14        | GB6177-86             | 螺母 M6     | Nut M6                | 2               |               |
| 15        | GB818-85-H            | 螺栓 M5×25  | Bolt M5×25            | 1               |               |
| 16        | GB5789-86             | 螺栓 M6×14  | Bolt M6×14            | 2               |               |
| 17        | GB818-85-H            | 螺栓 M5×16  | Bolt M5×16            | 1               |               |

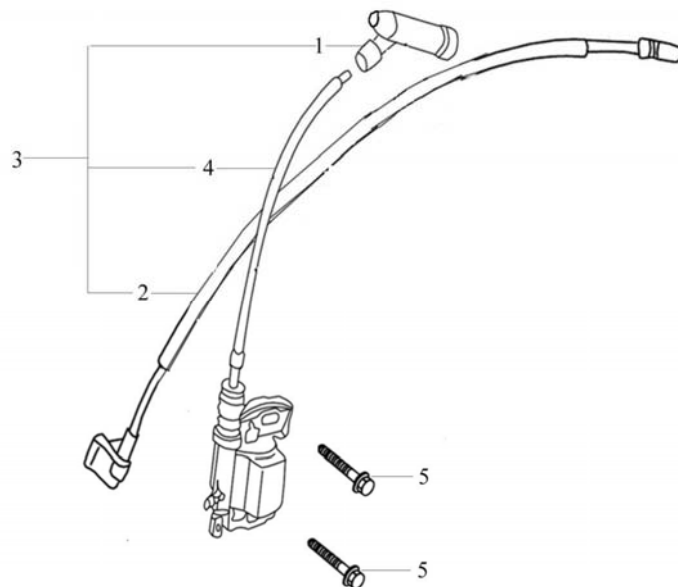


# E-12 飞轮部件 FLYWHEEL



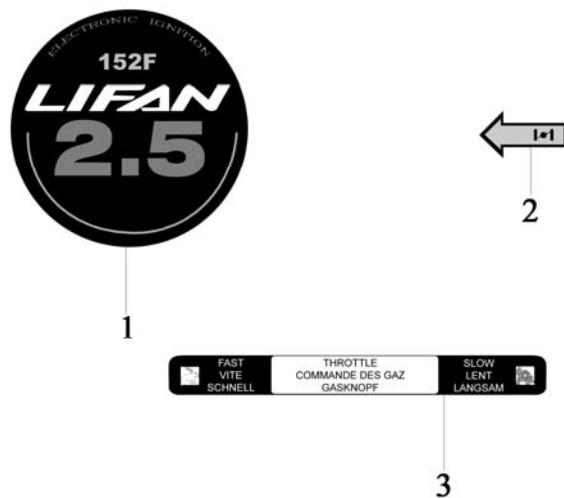
| 序 号<br>S/N | 零 部 件 代 号<br>Part No. | 零 部 件 名 称     | Description     | 数 量<br>Quantity | 备 注<br>Remark |
|------------|-----------------------|---------------|-----------------|-----------------|---------------|
| 1          | 19722                 | 飞轮风扇          | Fan, flywheel   | 1               |               |
| 2          | 27371                 | 起动套           | Starting flange | 1               |               |
| 3          | 27500                 | 飞轮组件          | Flywheel        | 1               |               |
| 4          | 27515/146F            | 飞轮螺母 M12×1.25 | Nut M12×1.25    | 1               |               |

## E-13 点火线圈组件 IGNITION COIL



| 序号<br>S/N | 零部件代号<br>Part No. | 零部件名称    | Description            | 数量<br>Quantity | 备注<br>Remark |
|-----------|-------------------|----------|------------------------|----------------|--------------|
| 1         | 34310             | 火花塞帽     | Cap, spark plug        | 1              |              |
| 2         | 34410             | 熄火线      | Cable, engine stop     | 1              |              |
| 3         | 34500             | 点火线圈组件   | Ignition coil sub-assy | 1              |              |
| 4         | 34510             | 点火线圈     | Ignition coil          | 1              |              |
| 5         | GB5789-86         | 螺栓 M6×27 | Bolt M6×27             | 2              |              |

## E-14 贴花 EMBLEM



| 序号<br>S/N | 零部件代号<br>Part No. | 零部件名称   | Description                 | 数量<br>Quantity | 备注<br>Remark |
|-----------|-------------------|---------|-----------------------------|----------------|--------------|
| 1         | 68129             | 型号贴花    | Model label                 | 1              |              |
| 2         | 68231             | 阻风门开关贴花 | Emblem, choke lever         | 1              |              |
| 3         | 68226             | 龟兔贴花    | Emblem, tortoise and rabbit | 1              |              |