

# PARTS LIST

BH24G

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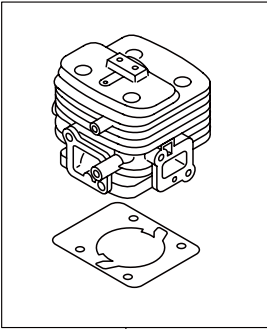
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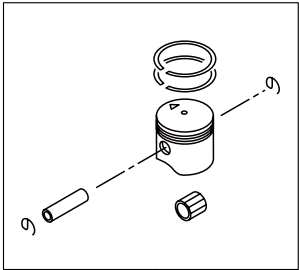


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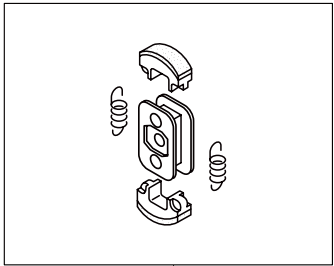
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0A. PARTS KIT



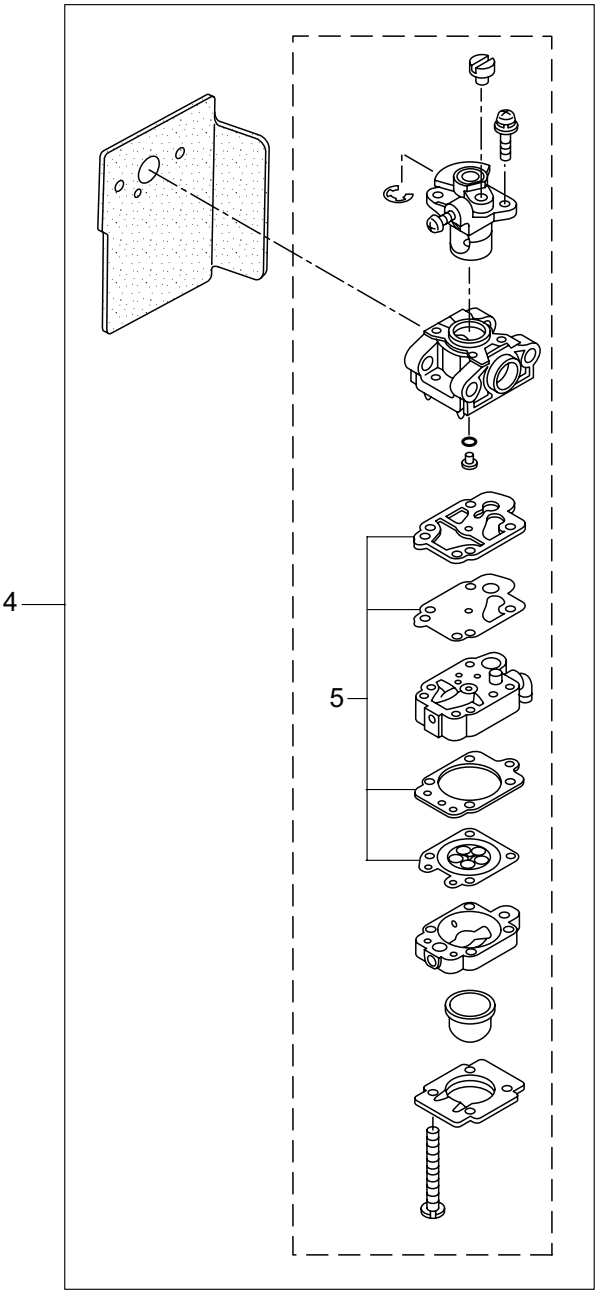
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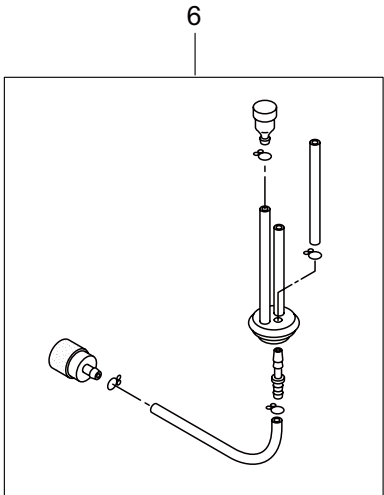


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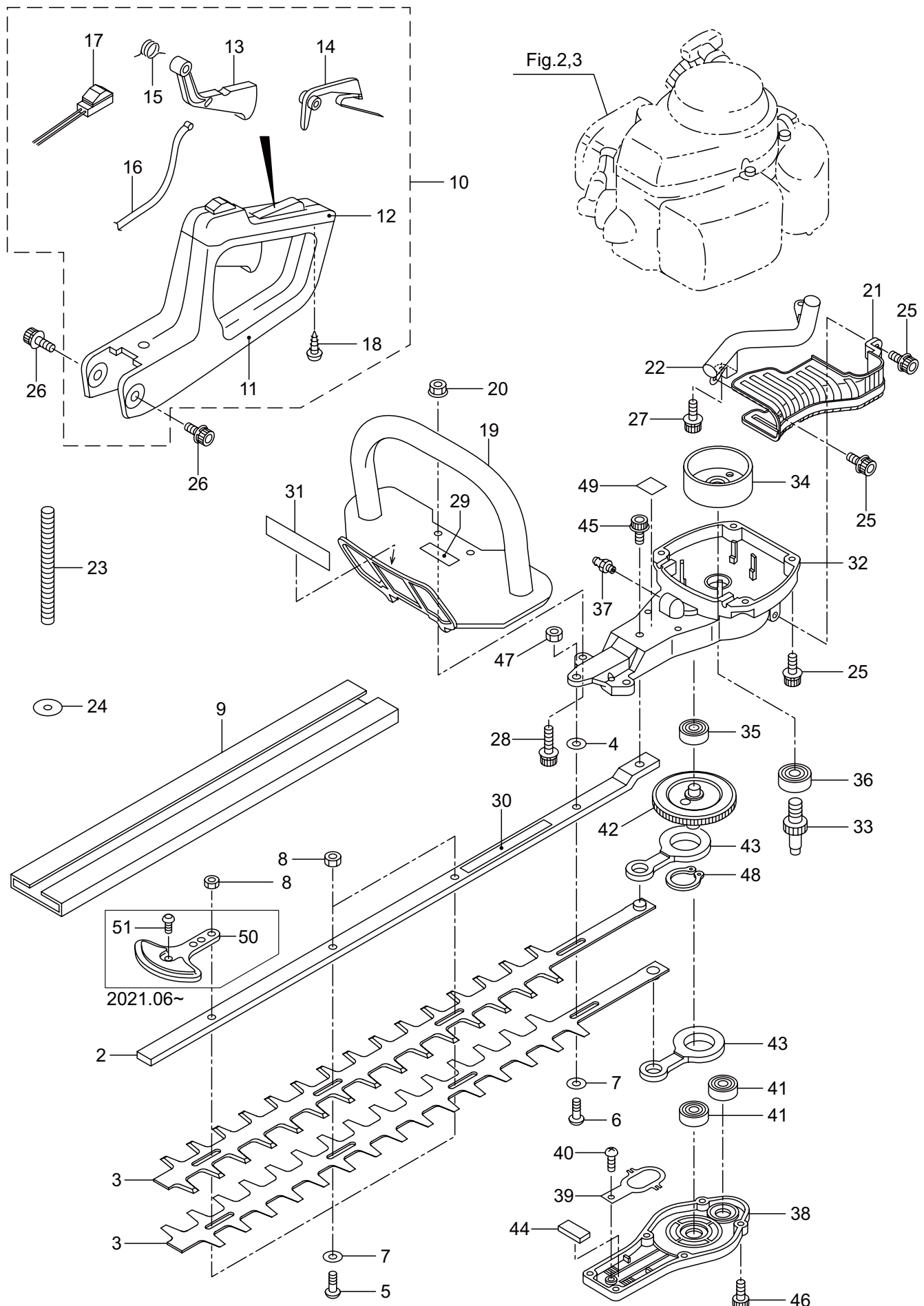


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| Ref. No. | Part No. | Part Name               | Q'ty | Remarks |
|----------|----------|-------------------------|------|---------|
| 0A-1     | 247672   | Cylinder Kit            | 1    | Incl.5  |
| 0A-2     | 247673   | Piston Kit              | 1    |         |
| 0A-3     | 247660   | Clutch Kit              | 1    |         |
| 0A-4     | 247883   | Carburetor Kit          | 1    |         |
| 0A-5     | 247867   | Carburetor Parts Kit    | 1    |         |
| 0A-6     | 289279   | Fuel Pipe Pick-up Ass'y | 1    |         |
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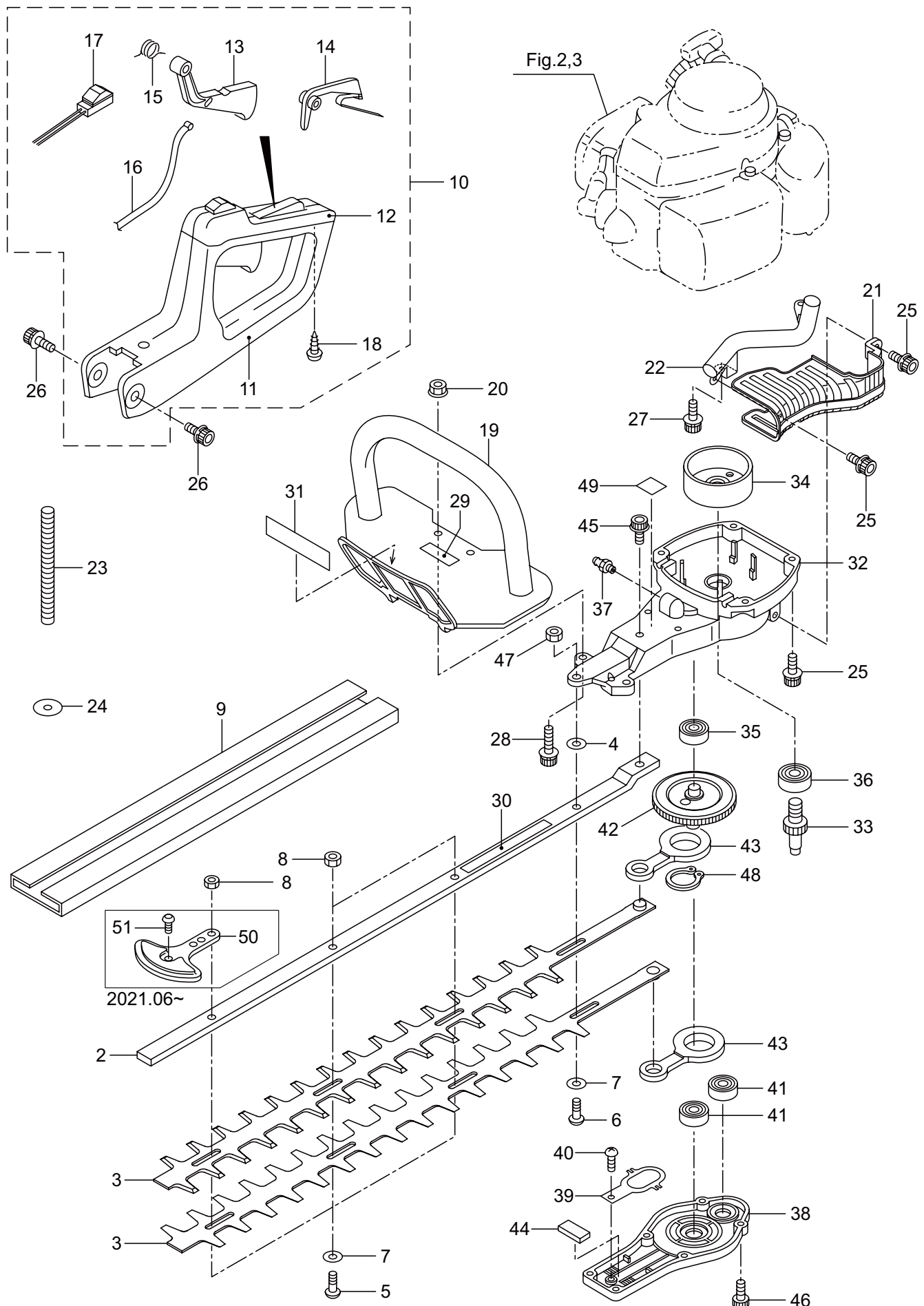
# 1. MAIN BOY



| Ref. No. | Part No. | Part Name         | Q'ty | Remarks              |
|----------|----------|-------------------|------|----------------------|
| 1-1      | 362410   | BH24G             | 1    |                      |
| 1-2      | 271226   | Guide Plate       | 1    |                      |
| 1-3      | 270682   | Blade             | 2    |                      |
| 1-4      | 271296   | Washer            | 1    |                      |
| 1-5      | 991914   | Screw             | 3    |                      |
| 1-6      | 271229   | Screw             | 1    | M6<br><br>Incl.11-18 |
| 1-7      | 991913   | Washer            | 4    |                      |
| 1-8      | 991941   | U-Nut             | 3    |                      |
| 1-9      | 217677   | Cover of Blade    | 1    |                      |
| 1-10     | 277397   | Rear Handle Ass'y | 1    |                      |
| 1-11     | 277405   | Rear Handle       | 1    |                      |
| 1-12     | 277406   | Upper Cover       | 1    |                      |
| 1-13     | 277407   | Throttle Lever    | 1    |                      |
| 1-14     | 277408   | Stop Lever        | 1    |                      |
| 1-15     | 277409   | Spring            | 1    |                      |
| 1-16     | 277410   | Cable Comp        | 1    | M6                   |
| 1-17     | 277411   | Switch            | 1    |                      |
| 1-18     | 277412   | Screw             | 1    |                      |
| 1-19     | 270241   | Front Handle      | 1    |                      |
| 1-20     | 991941   | U-Nut             | 2    |                      |
| 1-21     | 277398   | Tail Pipe Cover   | 1    | 25x6xt1.6            |
| 1-22     | 277399   | Tail Pipe Comp    | 1    |                      |
| 1-23     | 271221   | Tube              | 1    |                      |
| 1-24     | 270843   | Washer            | 1    |                      |
| 1-25     | 271908   | Screw             | 6    |                      |
| 1-26     | 271909   | Screw             | 2    | Grease up            |
| 1-27     | 271911   | Screw             | 1    |                      |
| 1-28     | 277400   | Screw             | 2    |                      |
| 1-29     | 223925   | Label             | 1    |                      |
| 1-30     | 591450   | Label             | 1    |                      |
| 1-31     | 591449   | Label             | 1    |                      |
| 1-32     | 277403   | Upper Case        | 1    |                      |
| 1-33     | 277404   | Pinion            | 1    |                      |
| 1-34     | 270021   | Drum              | 1    |                      |
| 1-35     | 270423   | Bearing           | 1    |                      |
| 1-36     | 580767   | Bearing           | 1    | #6001 2RS<br>M6      |
| 1-37     | 991937   | Grease Nipple     | 1    |                      |
| 1-38     | 271223   | Lower Case        | 1    |                      |
| 1-39     | 271224   | Plate             | 1    |                      |
| 1-40     | 248977   | Screw             | 1    |                      |
| 1-41     | 270423   | Bearing           | 2    |                      |
| 1-42     | 277402   | Crank Comp        | 1    |                      |
| 1-43     | 271225   | Rod Ass'y         | 1    |                      |
| 1-44     | 271227   | Felt              | 1    |                      |
| 1-45     | 271895   | Screw             | 1    |                      |

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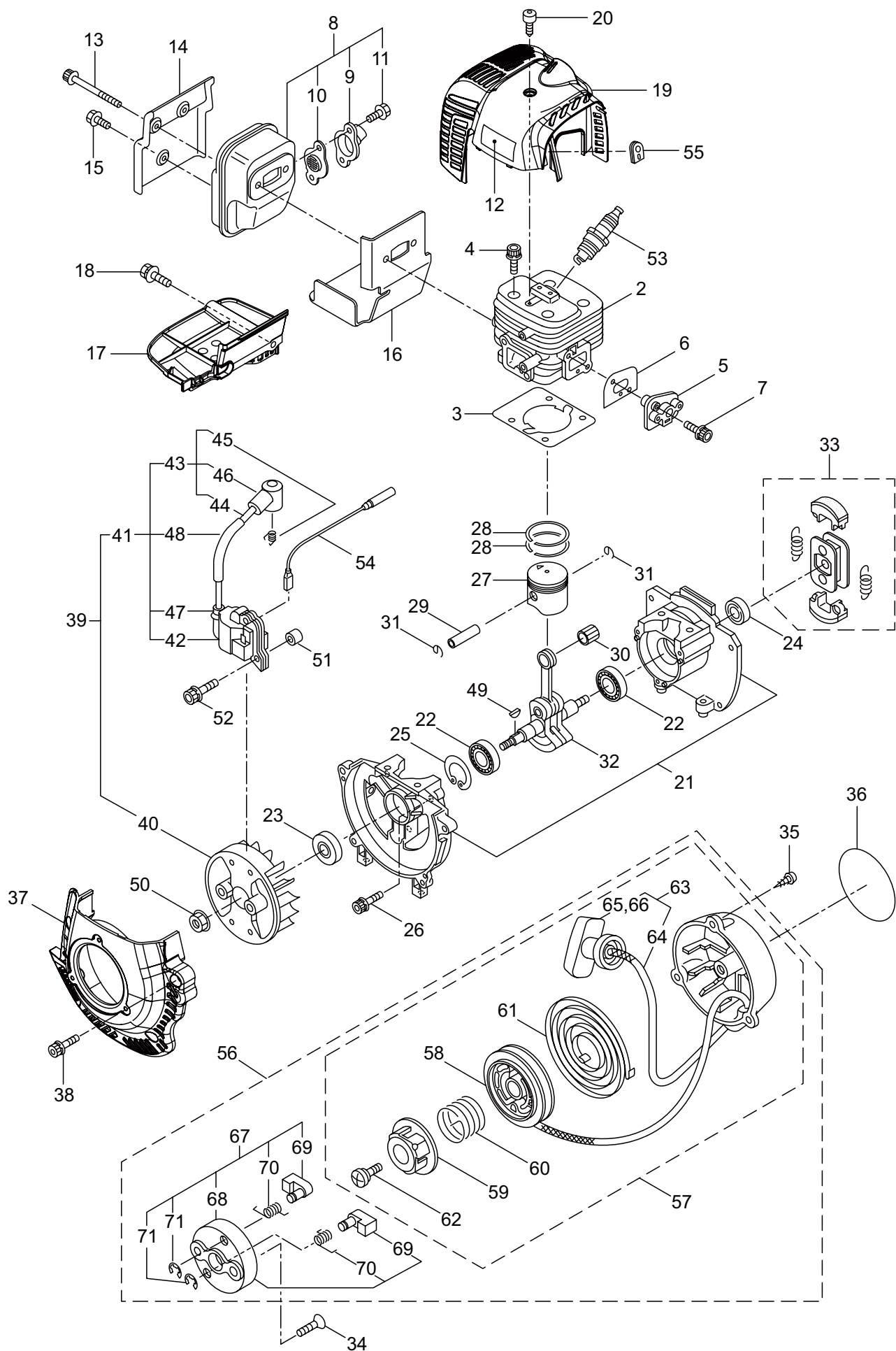
# 1. MAIN BOY



| Ref. No. | Part No. | Part Name  | Q'ty | Remarks               |
|----------|----------|------------|------|-----------------------|
| 1-46     | 271910   | Screw      | 1    | M6<br>#26<br>2021.06- |
| 1-47     | 991941   | U-Nut      | 1    |                       |
| 1-48     | 580777   | Snap Ring  | 1    |                       |
| 1-49     | 266960   | Label      | 1    |                       |
| 1-50     | 278720   | Chip Guard | 1    |                       |
| 1-51     | 278721   | Screw      | 1    | 2021.06-              |
|          |          |            |      |                       |
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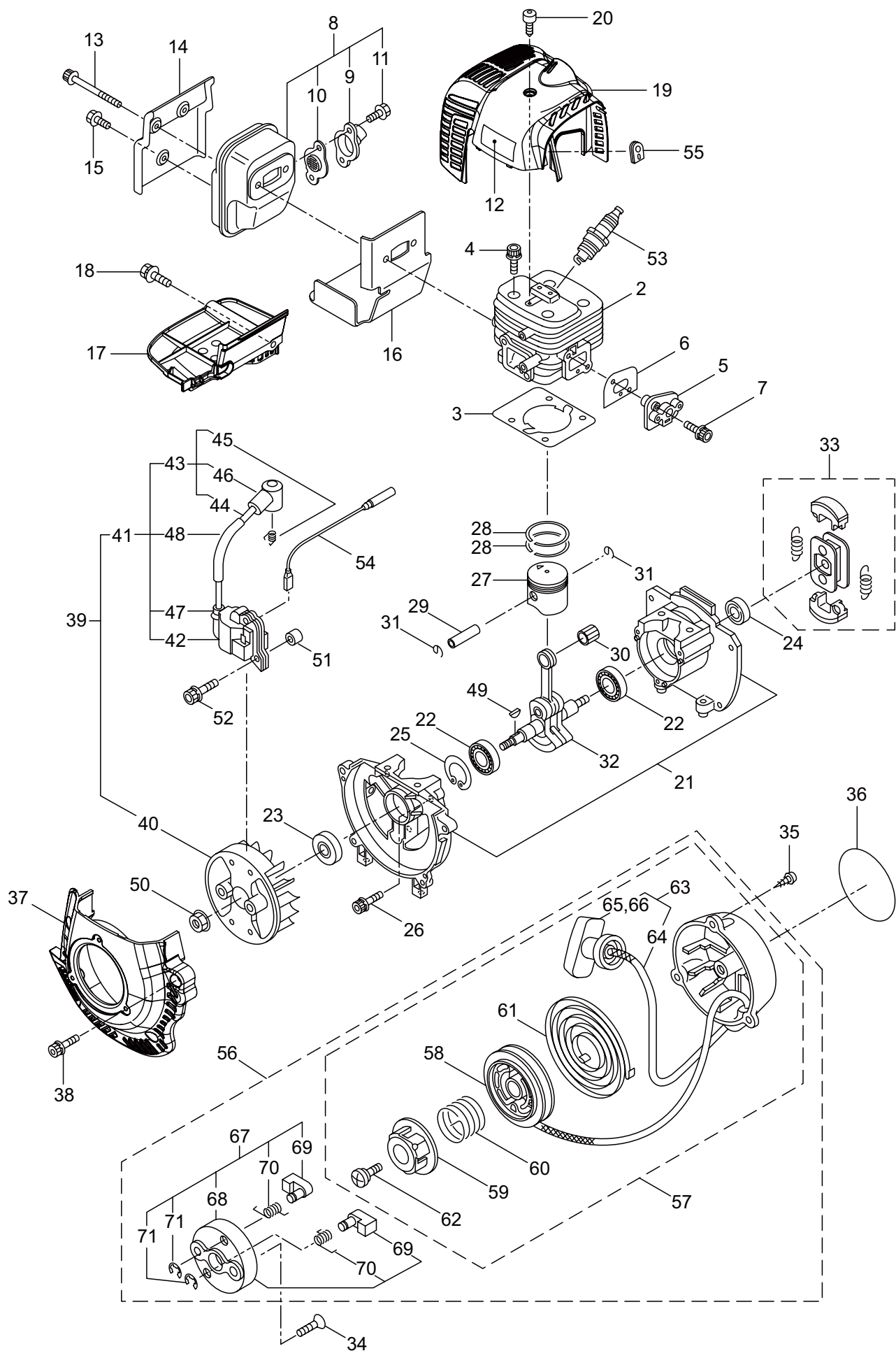
## 2. ENGINE



| Ref. No. | Part No. | Part Name                  | Q'ty | Remarks             |
|----------|----------|----------------------------|------|---------------------|
| 2-1      | 859968   | Engine                     | 1    | CE230H/10           |
| 2-2      | 288499   | Cylinder                   | 1    |                     |
| 2-3      | 286074   | Gasket                     | 1    |                     |
| 2-4      | 261250   | Cap Screw                  | 4    | M5x20               |
| 2-5      | 265802   | Insulator                  | 1    | New gasket required |
| 2-6      | 267049   | Gasket                     | 1    |                     |
| 2-7      | 265924   | Cap Screw                  | 2    | M5x25               |
| 2-8      | 277023   | Muffler Ass'y              | 1    | Incl.9-11           |
| 2-9      | 288503   | Muffler Tail               | 1    |                     |
| 2-10     | 288504   | Spark Arrestor             | 1    |                     |
| 2-11     | 288542   | Screw                      | 2    | M4x8                |
| 2-12     | 277269   | Label                      | 1    | MARUYAMA BH24G      |
| 2-13     | 266402   | Cap Screw                  | 2    | M5x55               |
| 2-14     | 275562   | Muffler Guard              | 1    |                     |
| 2-15     | 288542   | Screw                      | 1    | M4x8                |
| 2-16     | 275561   | Gasket                     | 1    |                     |
| 2-17     | 275560   | Under Cover                | 1    |                     |
| 2-18     | 267191   | Cap Screw                  | 1    | M5x16               |
| 2-19     | 276564   | Top Cover Comp             | 1    |                     |
| 2-20     | 286399   | Knob                       | 1    | M5                  |
| 2-21     | 288537   | Crankcase                  | 1    |                     |
| 2-22     | 280488   | Bearing                    | 2    | PPL 6001            |
| 2-23     | 261492   | Oil Seal                   | 1    | ISCD12287           |
| 2-24     | 261386   | Oil Seal                   | 1    | ISCD12227           |
| 2-25     | 055185   | Snap Ring                  | 1    | H28                 |
| 2-26     | 261246   | Cap Screw                  | 3    | M5x25               |
| 2-27     | 283379   | Piston                     | 1    |                     |
| 2-28     | 282177   | Piston Ring                | 2    |                     |
| 2-29     | 261036   | Piston Pin                 | 1    |                     |
| 2-30     | 263957   | Bearing, Needle            | 1    | KTV81112EG01 B2     |
| 2-31     | 261576   | Clip,Piston                | 2    |                     |
| 2-32     | 246387   | Crankshaft/Conn. Rod Ass'y | 1    |                     |
| 2-33     | 246054   | Clutch Ass'y               | 1    |                     |
| 2-34     | 264535   | Screw                      | 2    | M6x20               |
| 2-35     | 280144   | Tapping Screw              | 3    | 4X16                |
| 2-36     | 277268   | Label                      | 1    | BH24G               |
| 2-37     | 275557   | Fan Cover                  | 1    |                     |
| 2-38     | 261250   | Cap Screw                  | 4    | M5x20               |
| 2-39     | 288514   | Magneto Ass'y              | 1    | Incl.40-48          |
| 2-40     | 288515   | Rotor/Fan                  | 1    |                     |
| 2-41     | 288516   | Ignition Coil Ass'y        | 1    | Incl.42-48          |
| 2-42     | 289483   | Coil                       | 1    |                     |
| 2-43     | 289484   | Spark Plug Wire Ass'y      | 1    | Incl.44-46          |
| 2-44     | 289485   | Spark Plug Wire            | 1    |                     |
| 2-45     | 272805   | Connector                  | 1    |                     |

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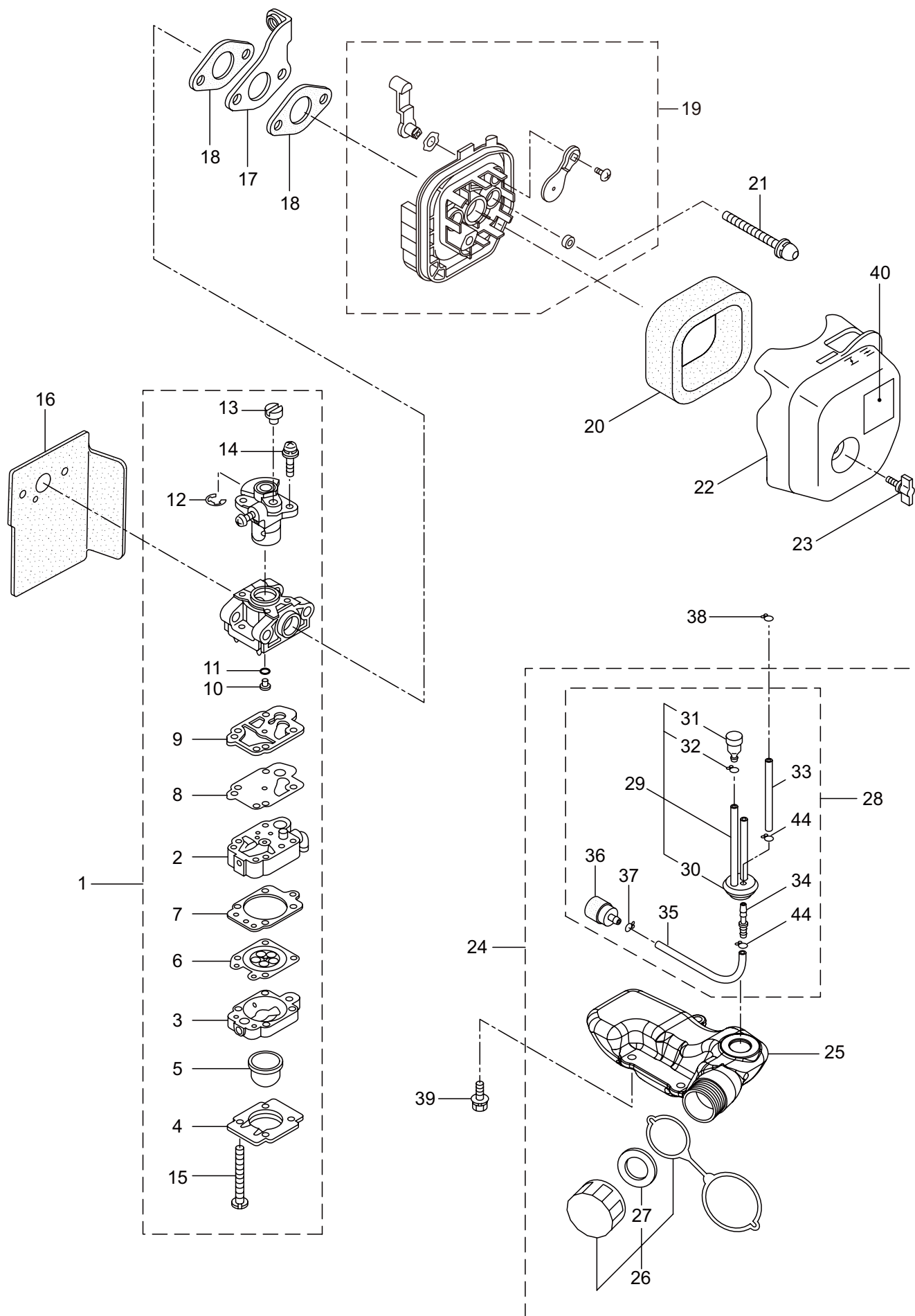
## 2. ENGINE



| Ref. No. | Part No. | Part Name            | Q'ty | Remarks            |
|----------|----------|----------------------|------|--------------------|
| 2-46     | 283178   | Plug Boot            | 1    | 3x10<br>M8         |
| 2-47     | 283271   | Cap                  | 1    |                    |
| 2-48     | 289486   | Insulator            | 1    |                    |
| 2-49     | 261076   | Woodruff Key         | 1    |                    |
| 2-50     | 261417   | Nut,Rotor            | 1    |                    |
| 2-51     | 280381   | Spacer               | 2    | M4x25<br>NGK BPM8Y |
| 2-52     | 261256   | Cap Screw            | 2    |                    |
| 2-53     | 285982   | Spark Plug           | 1    |                    |
| 2-54     | 261772   | Lead                 | 1    |                    |
| 2-55     | 283140   | Grommet              | 1    |                    |
| 2-56     | 283171   | Recoil Starter Ass'y | 1    | Incl.57-71         |
| 2-57     | 283172   | Starter Ass'y        | 1    | Incl.58-66         |
| 2-58     | 286363   | Reel                 | 1    | Incl.64-66         |
| 2-59     | 286364   | Cam Plate            | 1    |                    |
| 2-60     | 283290   | Spring               | 1    |                    |
| 2-61     | 280931   | Spiral Spring        | 1    |                    |
| 2-62     | 267213   | Screw                | 1    |                    |
| 2-63     | 283291   | Rope Ass'y           | 1    | Incl.68-71         |
| 2-64     | 283292   | Starter Rope         | 1    |                    |
| 2-65     | 261725   | Starter Grip         | 1    |                    |
| 2-66     | 283293   | Rope Stopper         | 1    |                    |
| 2-67     | 283173   | Starter Pulley Ass'y | 1    |                    |
| 2-68     | 283294   | Starter Pulley       | 1    | #4                 |
| 2-69     | 280936   | Ratchet              | 2    |                    |
| 2-70     | 283295   | Spring               | 2    |                    |
| 2-71     | 020299   | E-Ring               | 2    |                    |
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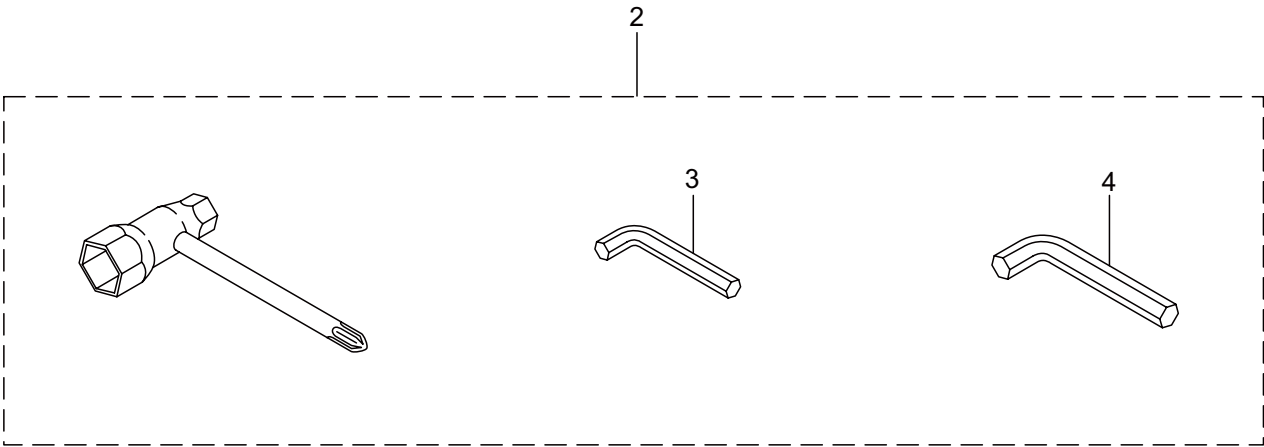
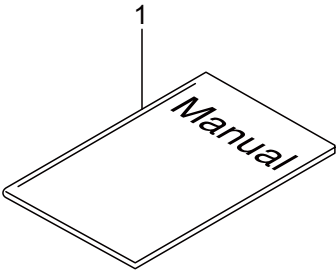
### 3. CARBURETOR, FUEL TANK



| Ref. No. | Part No. | Part Name               | Q'ty | Remarks                  |
|----------|----------|-------------------------|------|--------------------------|
| 3-1      | 277126   | Carburetor Ass'y        | 1    | Incl.2-15                |
| 3-2      | 268499   | Pump Body               | 1    |                          |
| 3-3      | 247116   | Purge Body              | 1    |                          |
| 3-4      | 262992   | Cover Plate             | 1    |                          |
| 3-5      | 261874   | Primer Bulb             | 1    |                          |
| 3-6      | 283905   | Diaphragm, Metering     | 1    |                          |
| 3-7      | 262993   | Gasket                  | 1    |                          |
| 3-8      | 262994   | Diaphragm,Fuel Pump     | 1    |                          |
| 3-9      | 282576   | Gasket                  | 1    |                          |
| 3-10     | 289396   | Main Jet                | 1    |                          |
| 3-11     | 261871   | O-Ring                  | 1    |                          |
| 3-12     | 261876   | E-Ring                  | 1    |                          |
| 3-13     | 261658   | Swivel                  | 1    |                          |
| 3-14     | 264682   | Screw                   | 2    |                          |
| 3-15     | 262996   | Screw                   | 4    |                          |
| 3-16     | 288517   | Gasket                  | 1    |                          |
| 3-17     | 283773   | Stay                    | 1    |                          |
| 3-18     | 283771   | Gasket                  | 2    |                          |
| 3-19     | 248152   | Case Ass'y              | 1    |                          |
| 3-20     | 277320   | Element                 | 1    |                          |
| 3-21     | 262720   | Cap Screw               | 2    | M5x55                    |
| 3-22     | 283772   | Cleaner Cover           | 1    | Incl.25-37               |
| 3-23     | 281438   | Knob                    | 1    |                          |
| 3-24     | 277028   | Fuel Tank Ass'y         | 1    |                          |
| 3-25     | 275618   | Fuel Tank               | 1    |                          |
| 3-26     | 289046   | Tank Cap Ass'y          | 1    | Incl.27                  |
| 3-27     | 287058   | Gasket                  | 1    | Incl.29-37<br>Incl.30-32 |
| 3-28     | 289279   | Fuel Pipe Pick-up Ass'y | 1    |                          |
| 3-29     | 289280   | Fuel Pipe Ass'y         | 1    |                          |
| 3-30     | 268065   | Grommet                 | 1    |                          |
| 3-31     | 289451   | Breather                | 1    | 3x5x53L                  |
| 3-32     | 261117   | Clip                    | 1    |                          |
| 3-33     | 289028   | Pipe A                  | 1    |                          |
| 3-34     | 288921   | Joint                   | 1    | 3x5x125L                 |
| 3-35     | 289029   | Pipe                    | 1    |                          |
| 3-36     | 277887   | Filter Ass'y            | 1    | M5x18                    |
| 3-37     | 261117   | Clip                    | 3    |                          |
| 3-38     | 261117   | Clip                    | 1    |                          |
| 3-39     | 269690   | Cap Screw               | 4    |                          |
| 3-40     | 285188   | Label                   | 1    |                          |
|          |          |                         |      |                          |

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4. ACCESSORIES



| Ref. No. | Part No. | Part Name          | Q'ty | Remarks                |
|----------|----------|--------------------|------|------------------------|
| 4-1      | 277306   | Instruction Manual | 1    | Incl.3,4<br>3mm<br>4mm |
| 4-2      | 264606   | Tool Set           | 1    |                        |
| 4-3      | 219431   | Wrench             | 1    |                        |
| 4-4      | 219432   | Wrench             | 1    |                        |
|          |          |                    |      |                        |
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